

Super Water-Repellent Surfaces

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Overview

1. Water repellence in nature
2. Basic concepts
3. Creating surfaces
4. Surface and material properties
5. Liquids in motion
6. Back to nature

Water Repellence in Nature

Sinking and Falling?

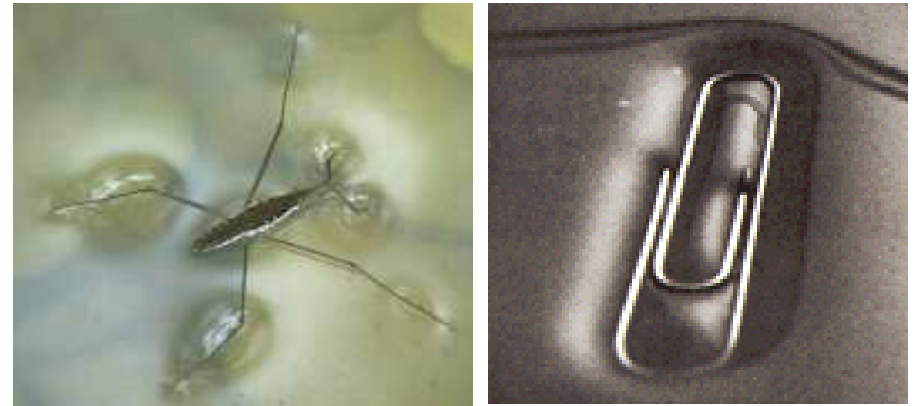
Water-on-Solids

- Liquids sometimes form drops, and sometimes spread over a surface and wet it. Why does this happen?
- Why are raindrops never a metre wide?
- Why don't they run down the window?
- Why do butterfly wings survive rain?

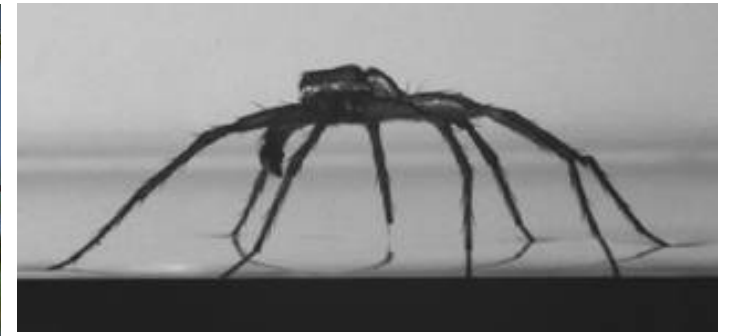


Solids-on-Water

- How can pond skaters, and even fishing spiders walk-on-water? Why does this happen?
- How can metal objects “float” on water?



Solids-in & under-Water?



Plants and Leaves



Honeysuckle, Fat Hen, Tulip, Daffodil, Sew thistle (Milkweed), Aquilegia
Nasturtium, Lady's Mantle, Cabbage/Sprout/Broccoli

Movies: Pond Skaters



Movie of Infant



Movie of Adult

Surface Tension

Molecules at the Surface

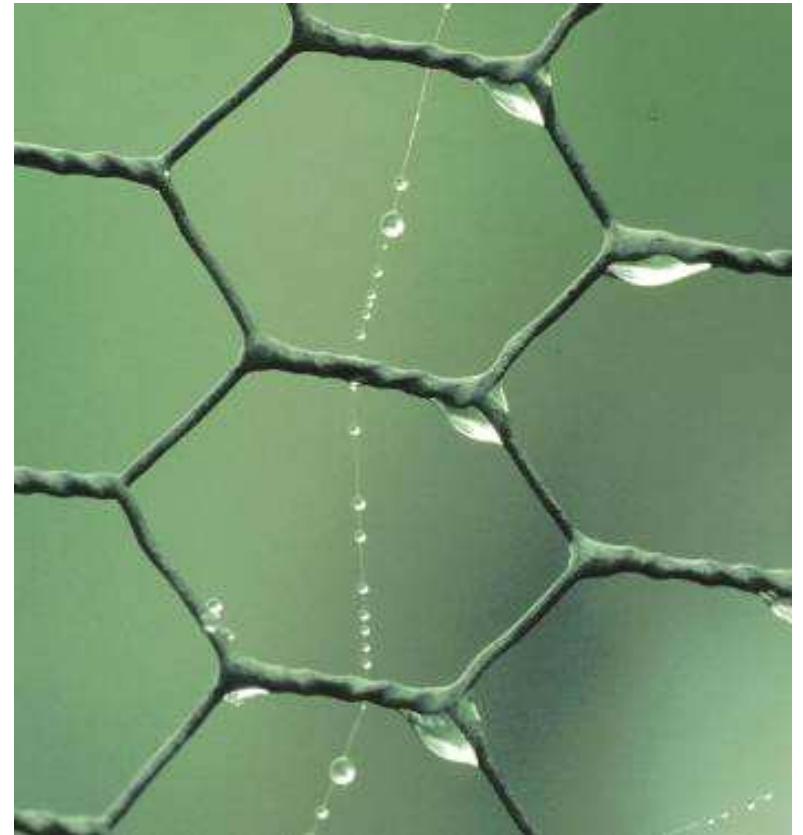
- Have fewer neighbours
- Have higher energy than ones inside the liquid

Liquid Surface

- Behaves as if it is in a state of tension
- Tend to minimize its area in any situation
- For a free blob, the smallest area is obtained with a sphere

Surface Tension v Gravity

- Surface tension forces scale with length
- Gravity forces scale with length³
- **Small sizes** \Rightarrow **Surface tension wins**



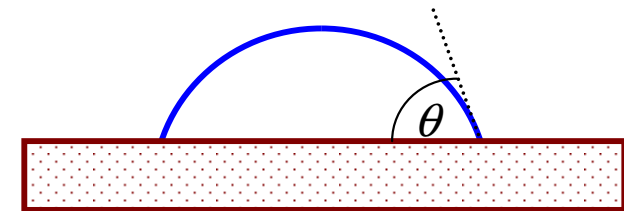
Water Repellency (Hydrophobicity)

Surface Chemistry

- Terminal group determines whether surface is water hating
- Hydrophobic terminal groups are Fluorine (F) and Methyl (CH₃)

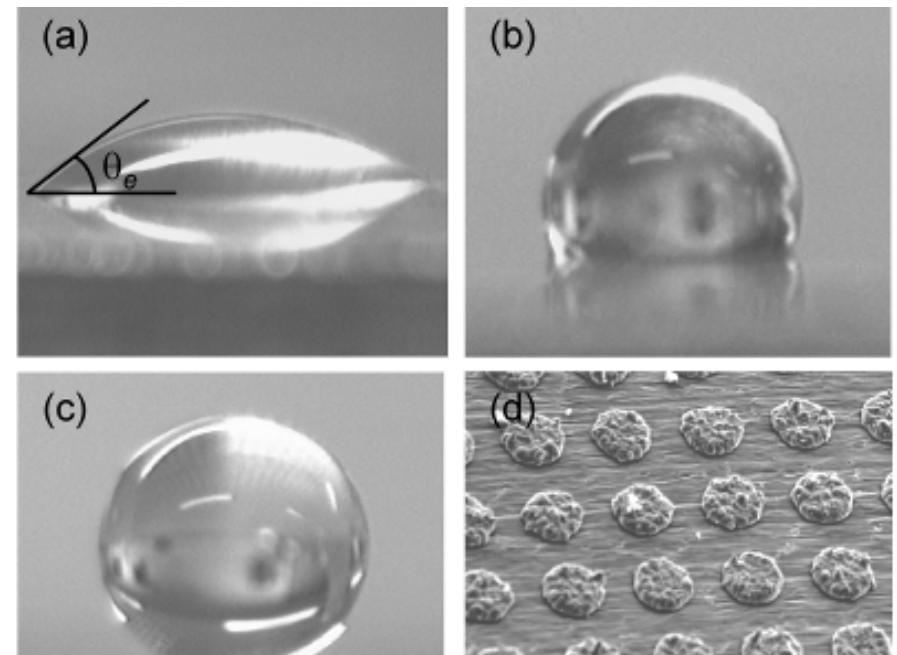
Contact Angles

- Characterises hydrophobicity
- Water-on-Teflon gives ~ 115°
- The best that *chemistry* can do



Physical Enhancement

- (a) is water-on-copper
- (b) is water-on-fluorine coated Cu
- (c) is a super-hydrophobic surface
- (d) “chocolate-chip-cookie” surface



Superhydrophobicity is when the contact angle is larger than 150°

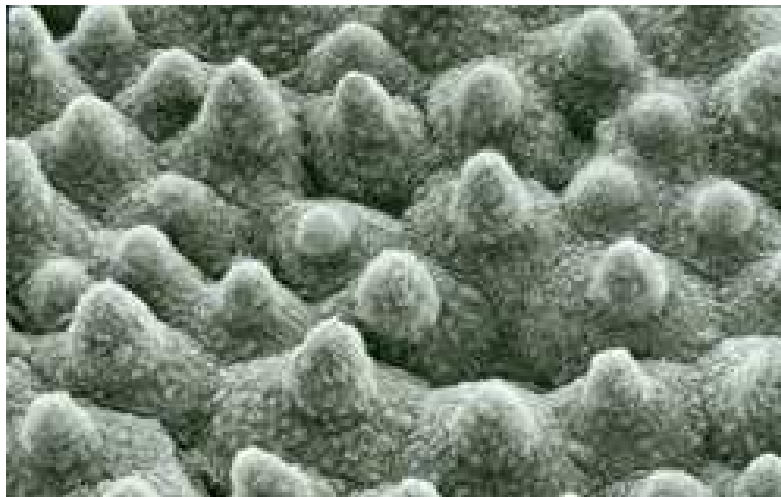
The Sacred Lotus Leaf

Plants

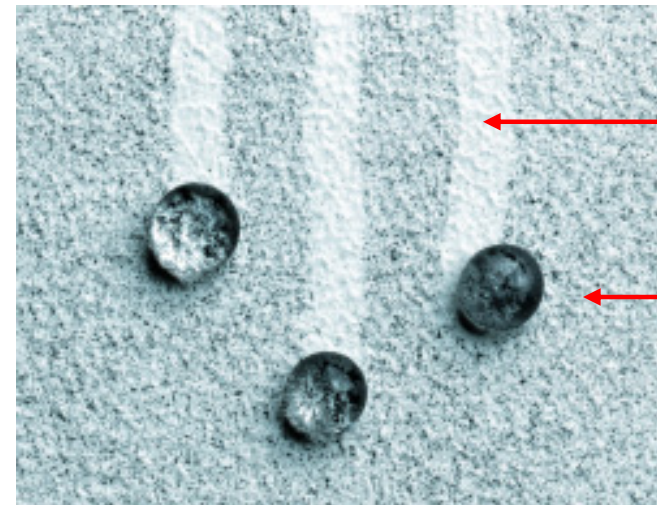
- Many leaves are super-water repellent
- The Lotus plant is known for its purity
- Superhydrophobic leaves are self-cleaning under the action of rain



SEM of a Lotus Leaf



Self-Cleaning



Dust cleaned away

Dust coated droplet

A “proto-marble”

Self-poisoning surface

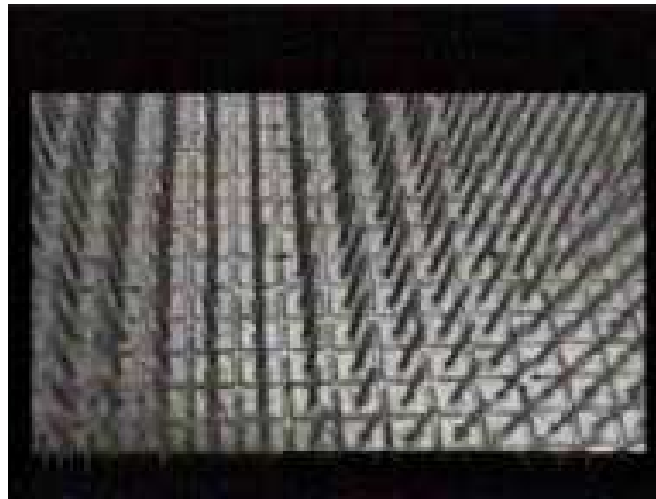
Basic Concepts

A “Bed of Nails” Effect



Balloon on a Bed of Nails

A “Bed of Nails” Effect

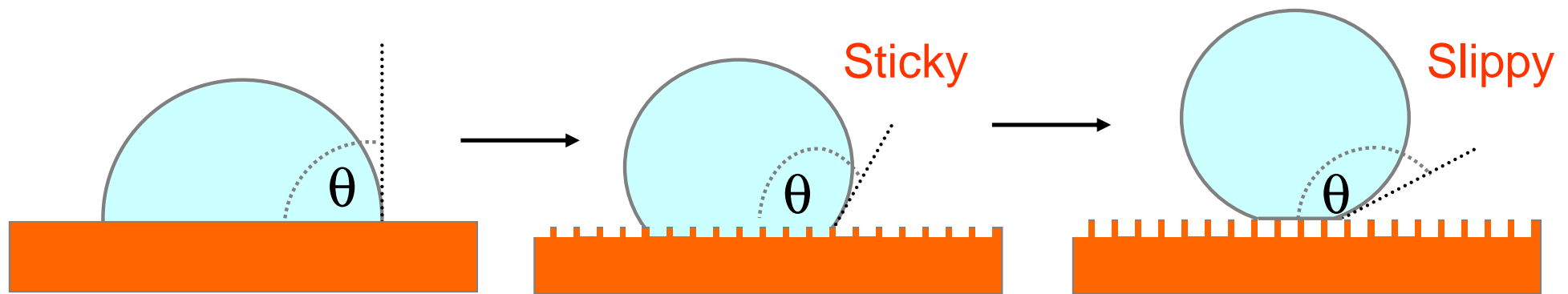


[Movie of A Professor on a Bed of Nails](#)

Topography & Wetting

Droplets that Impale and those that Skate

What contact angle does a droplet adopt on a “rough” or composite surface?



Young's Law

$$\cos \theta_e = (\gamma_{SV} - \gamma_{SL}) / \gamma_{LV}$$

Chemistry

Wenzel

$$\cos \theta_W = r \cos \theta_e$$

Chemistry

Cassie-Baxter

$$\cos \theta_{CB} = f_s \cos \theta_e - (1 - f_s)$$

Topography

Roughness

Young's Law θ_e

r = true area/planar projection

f_s = solid surface fraction

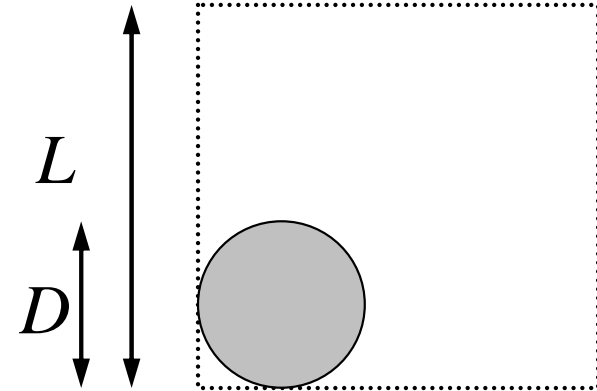
Texture Example

Circular Pillars

- Diameter D , box side L , height h

$$f_s = \frac{\pi D^2}{4L^2}$$

$$r = 1 + \frac{\pi}{4} \left(\frac{h}{D} \right)$$

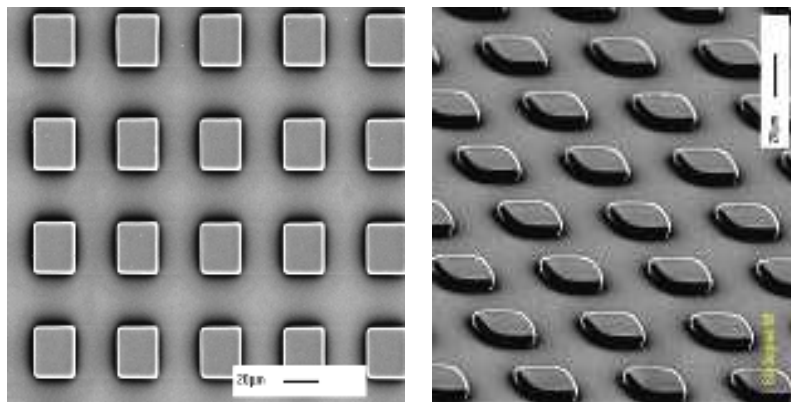
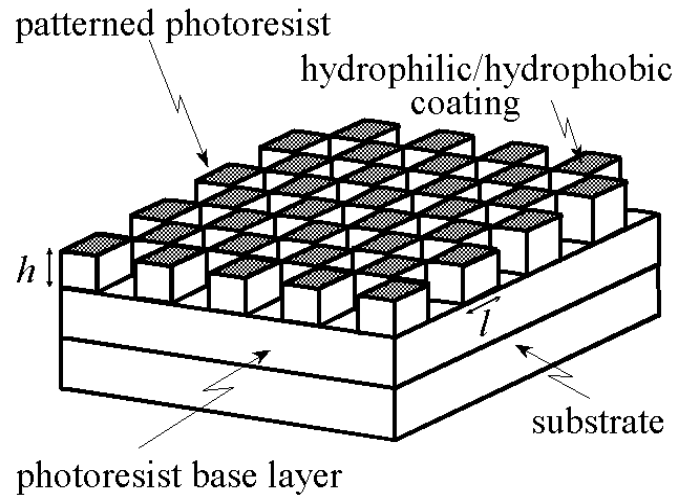


Numerical Example

| | | | | | |
|--------------------|------|--------------------|-----------------------------|-------|------------------------|
| $L=2D$ | and | $f_s=0.196$ | with $\theta_e^s=115^\circ$ | gives | $\theta_e^c=152^\circ$ |
| $D=15 \mu\text{m}$ | need | $h=21 \mu\text{m}$ | to achieve | | $\theta_e^w=152^\circ$ |
| $D=5 \mu\text{m}$ | need | $h=7 \mu\text{m}$ | to achieve | | $\theta_e^w=152^\circ$ |

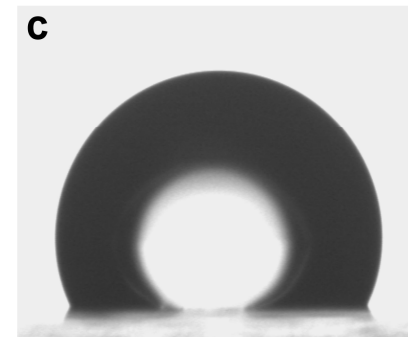
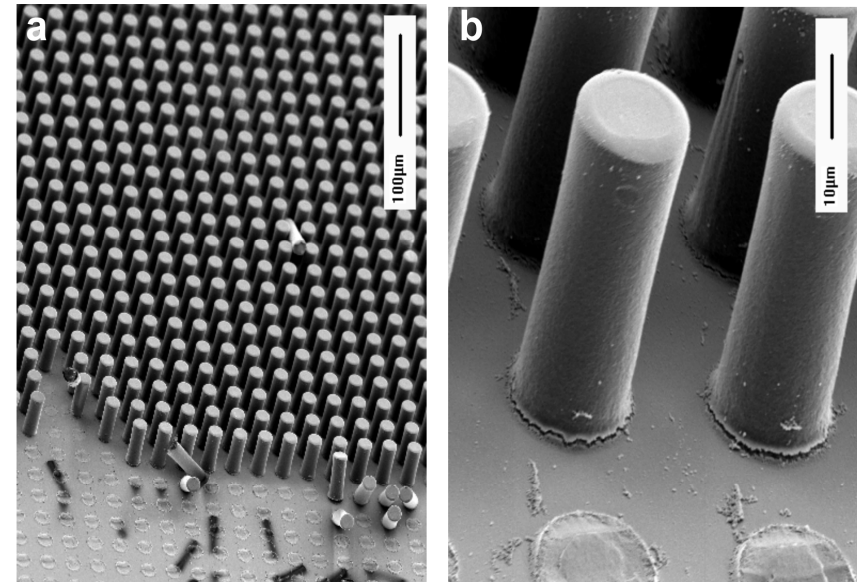
Lithographic Structures

Principles

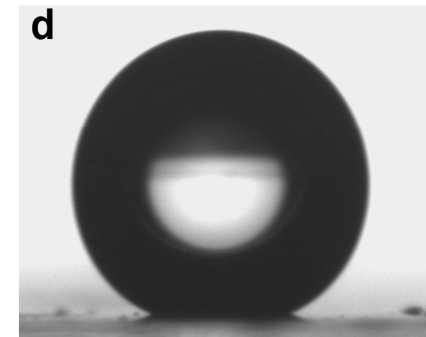


Microfabricated surfaces

Practice: Polymer microposts



Flat &
hydrophobic



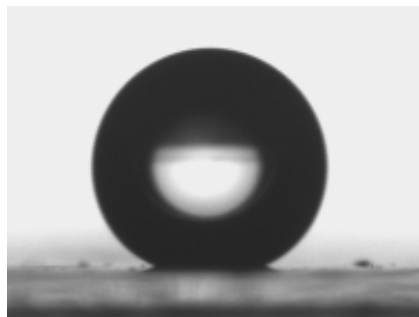
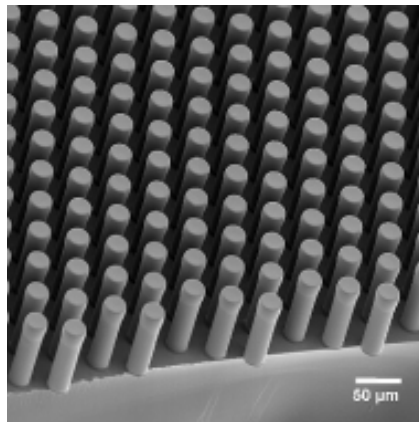
Patterned &
hydrophobic

Skating-to-Penetrating Transition

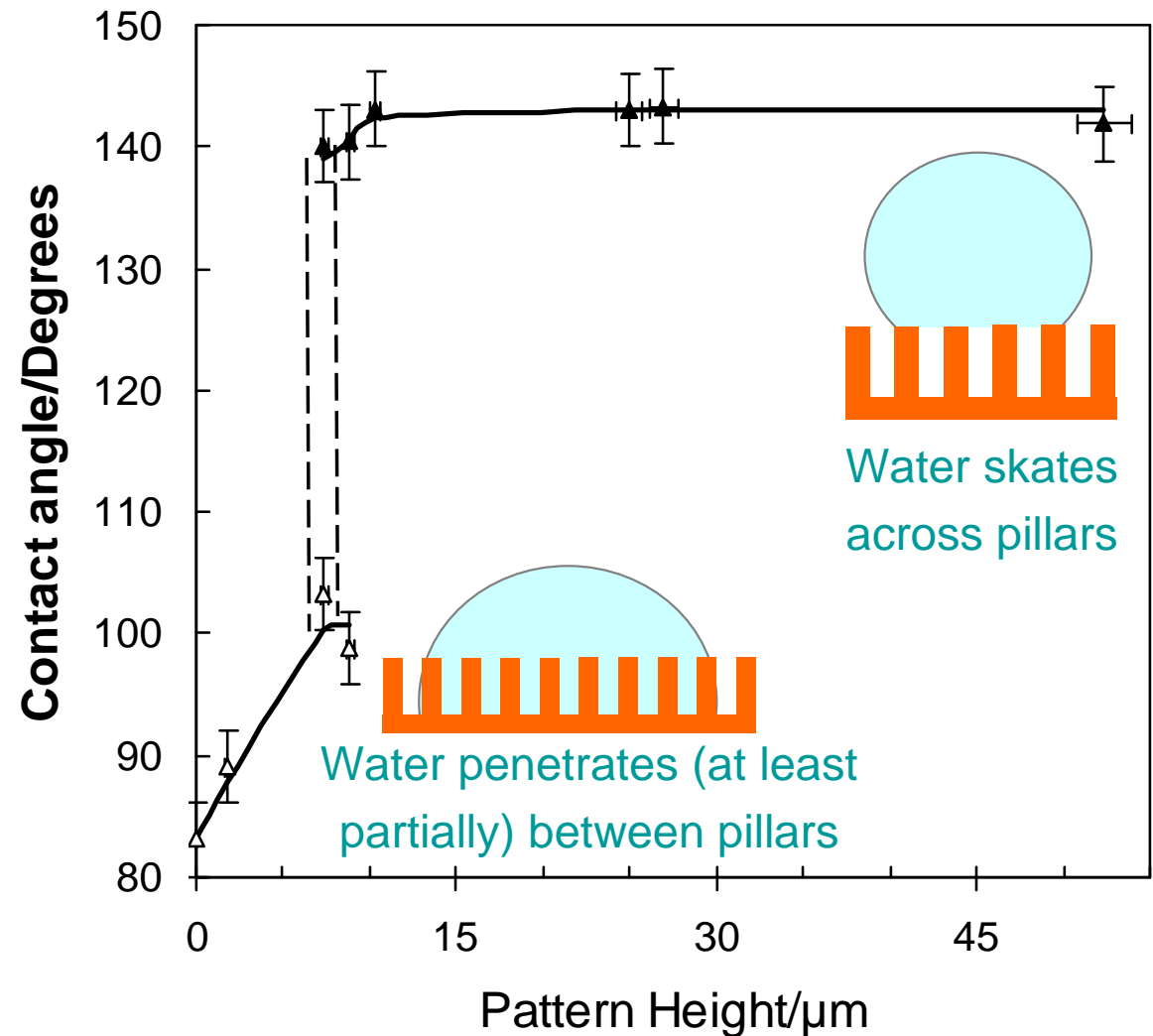
Micro-Structured Surface

SU-8 pillars 15 μm

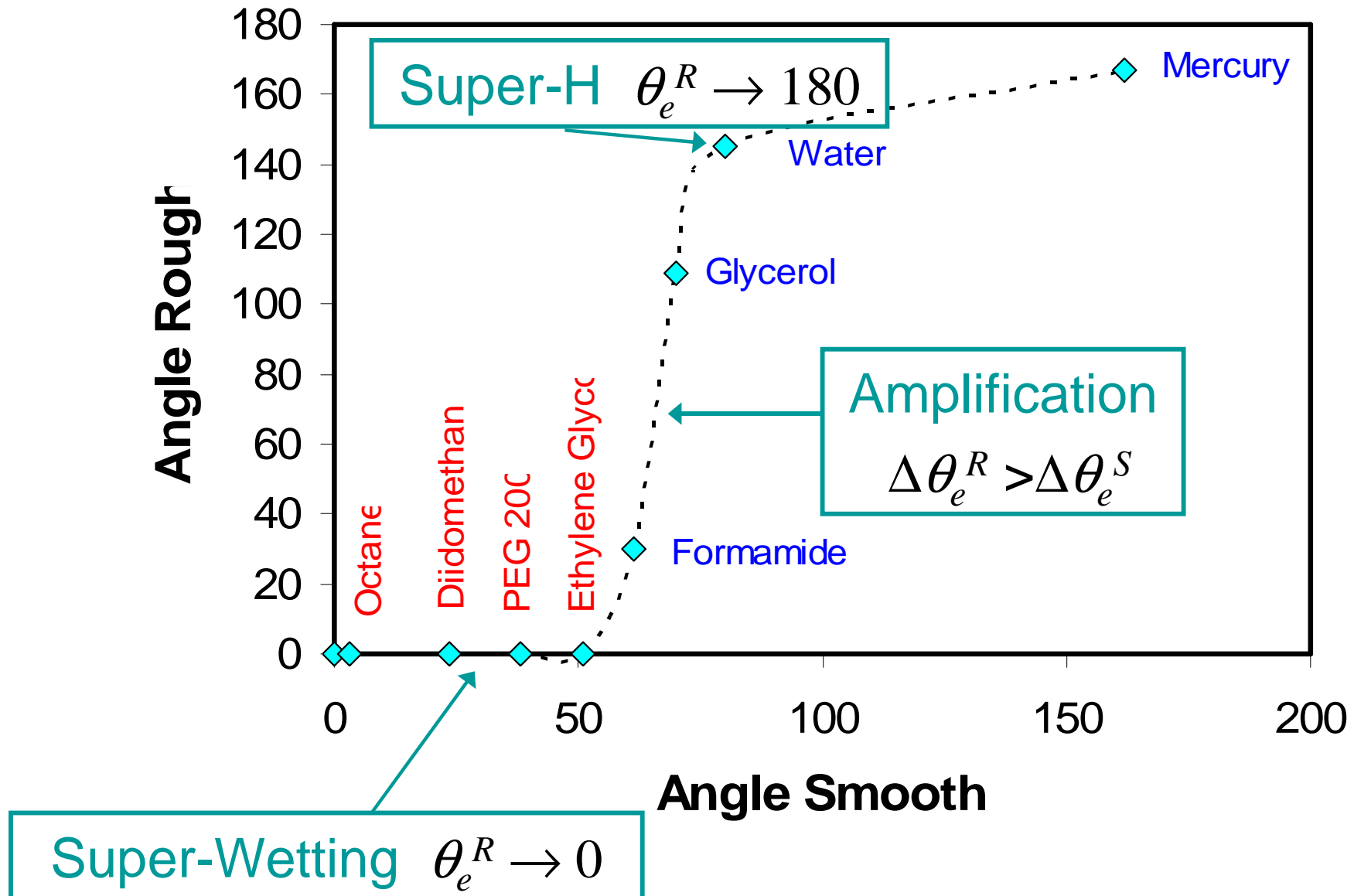
Hydrophobic treatment



Change of Pillar Height



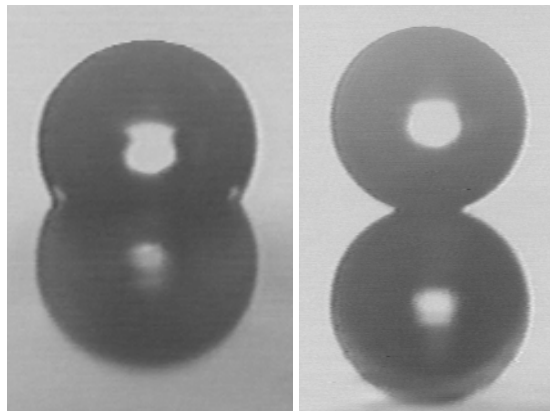
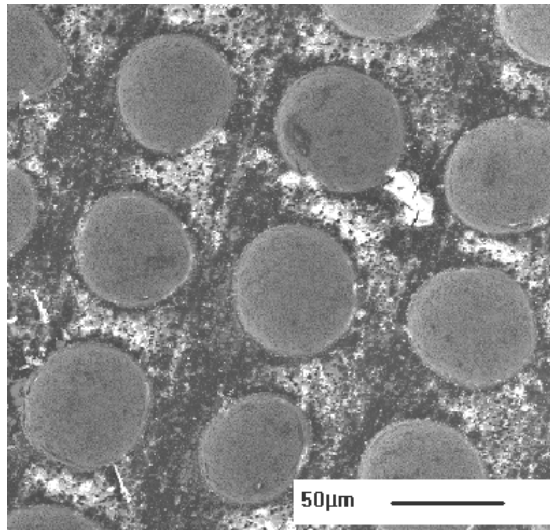
Different Liquids on a SuperH Surface



Creating Surfaces

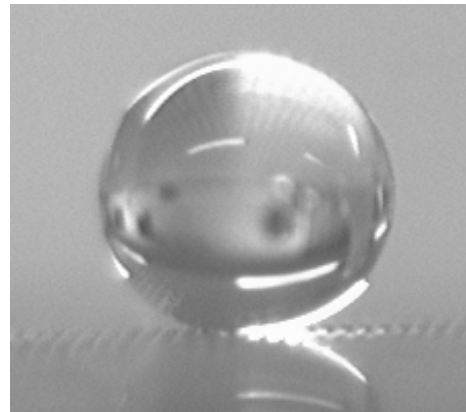
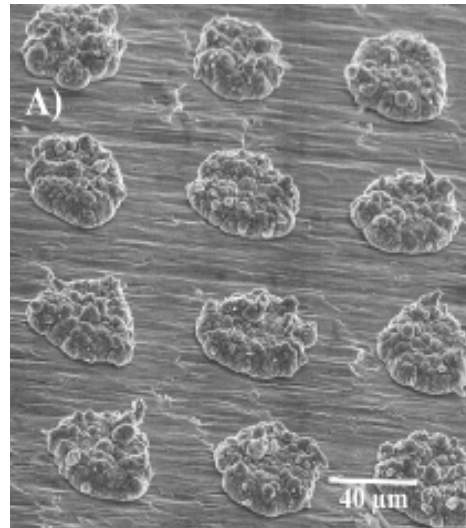
Three Examples

Etched Metal



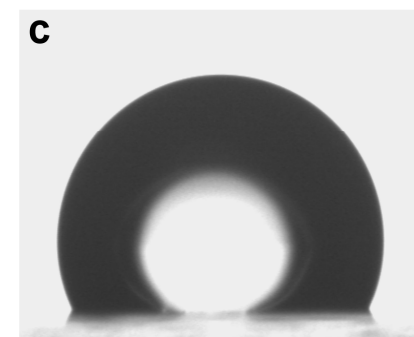
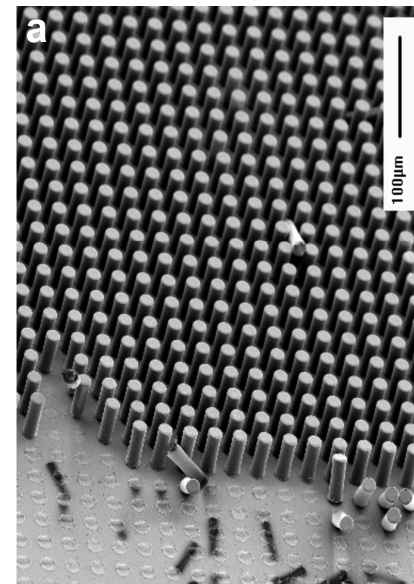
Flat & hydrophobic Patterned & hydrophobic

Deposited Metal

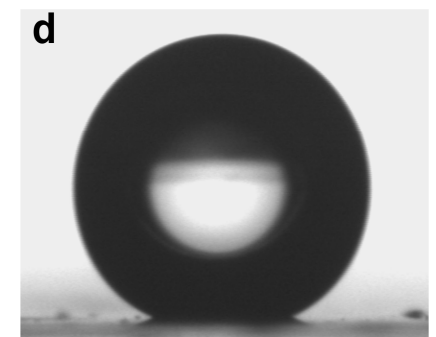
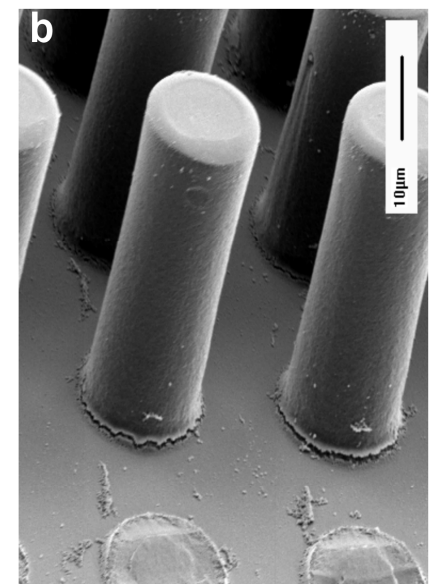


Patterned & hydrophobic

Polymer Microposts



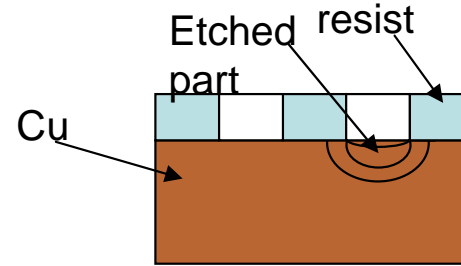
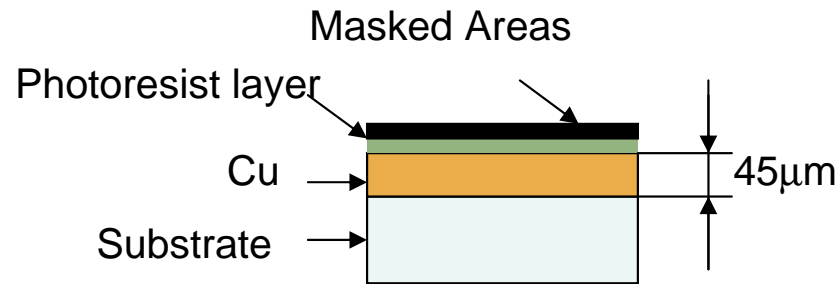
Flat & hydrophobic



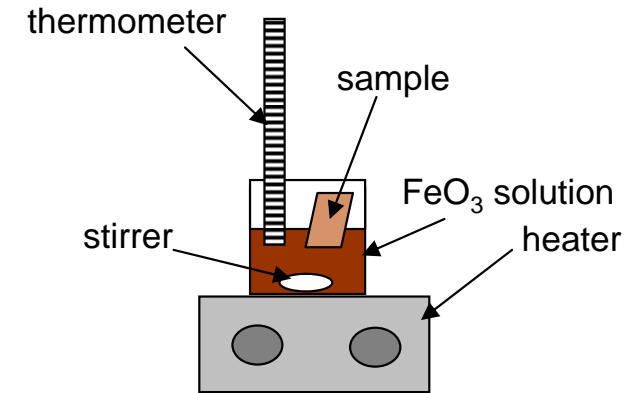
Patterned & hydrophobic

Etching of Copper Surfaces

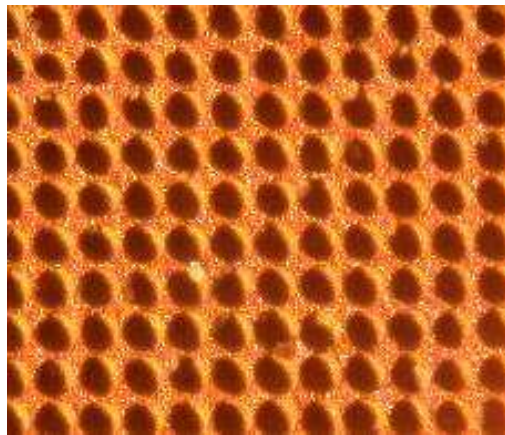
Etching using PCB Techniques – Simple and Effective



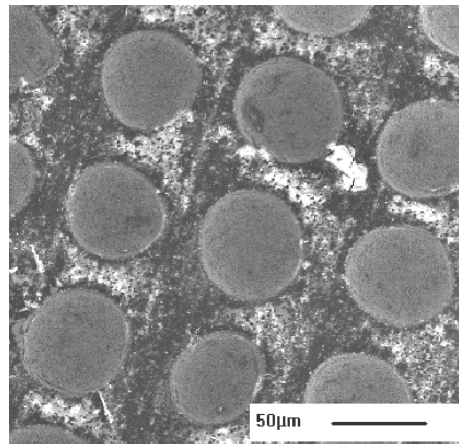
hole growth



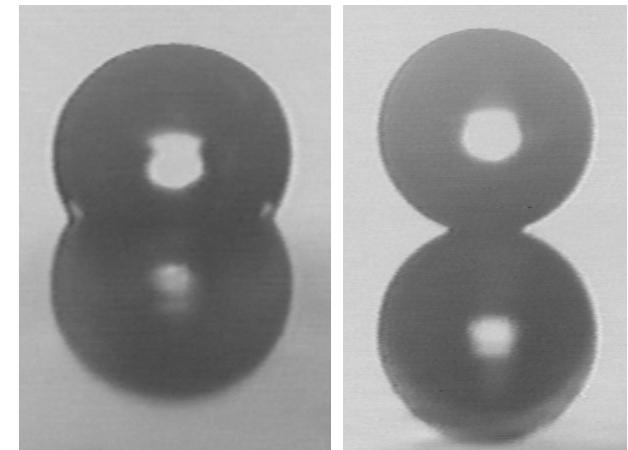
Setup of the copper etching



Copper sample etched through a 30 μm pattern



SEM picture of the pattern of the etched copper surface

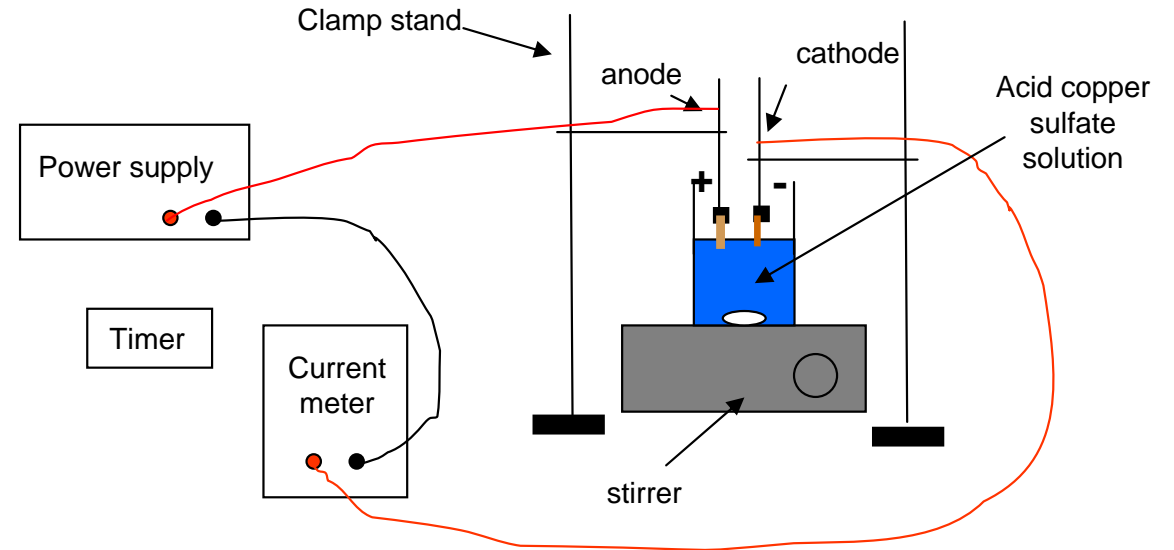


Droplets on hydrophobic flat and hydrophobic etched copper samples

Electrodeposited Copper Surfaces

Copper acid bath

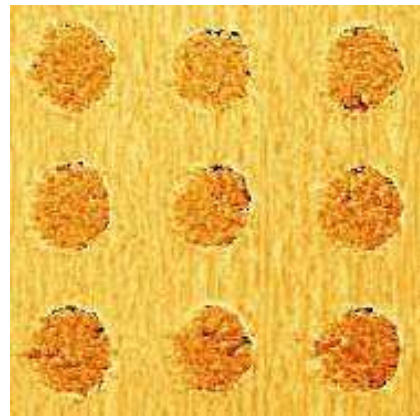
Copper sulphate (CuSO_4) and sulphuric acid (H_2SO_4)
Control current density to create rough to fractally rough
Mask and grow pillars in Cu on Cu



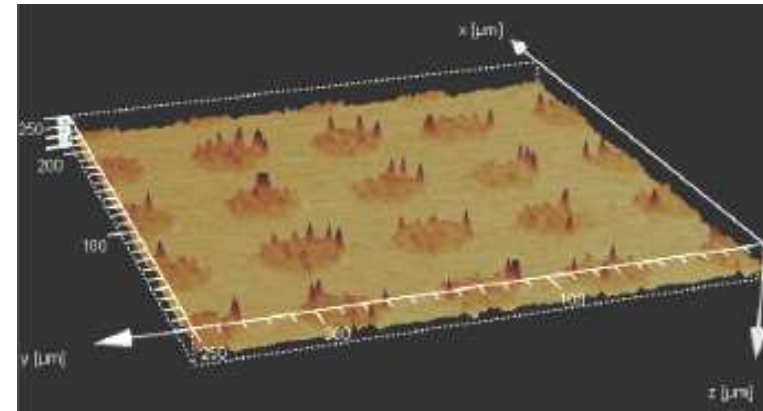
Diffusion limited aggregation



Base Cu electroplated surface



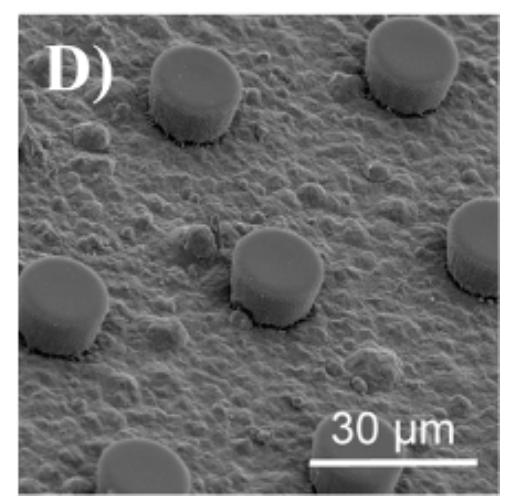
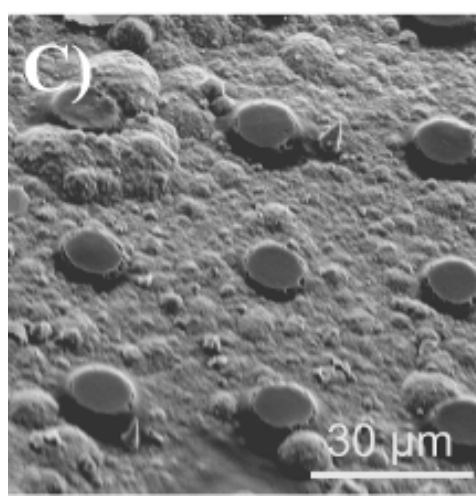
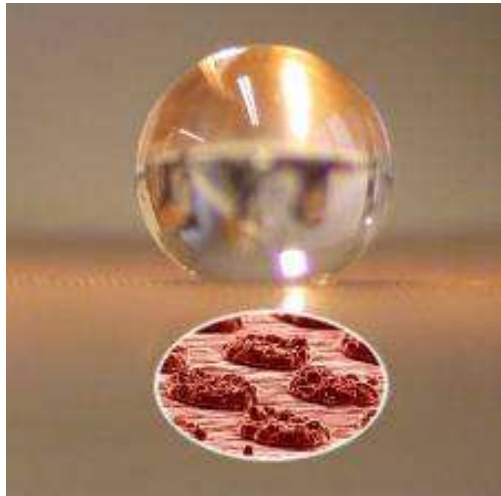
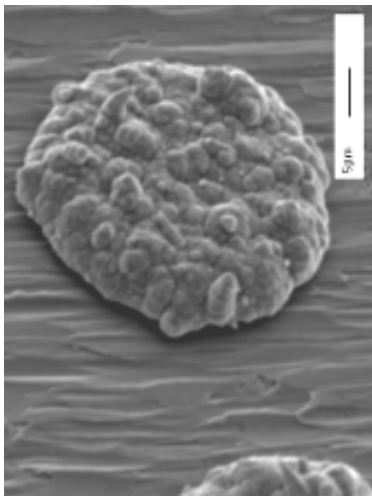
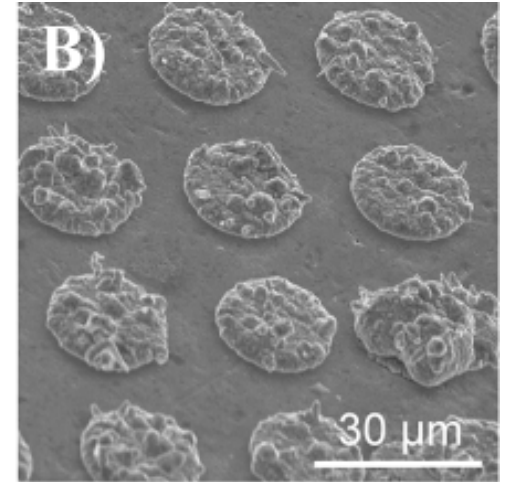
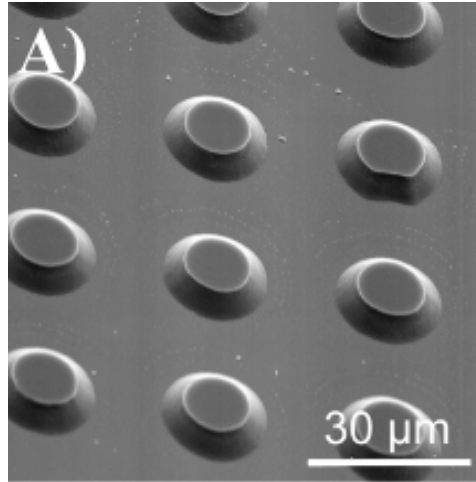
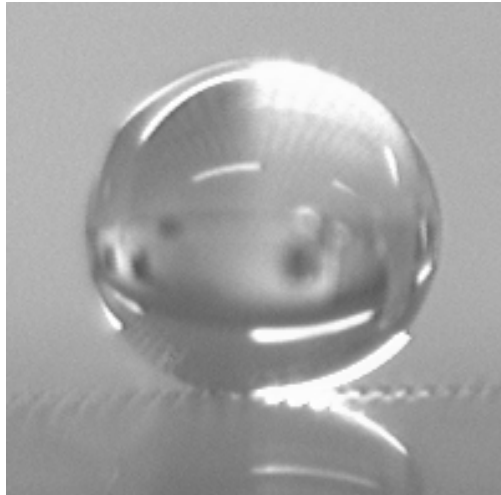
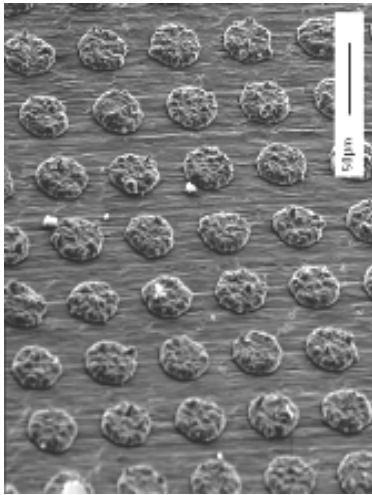
Confocal image of a $30\mu\text{m}$ textured electroplated Cu



3D view of a electroplated copper sample

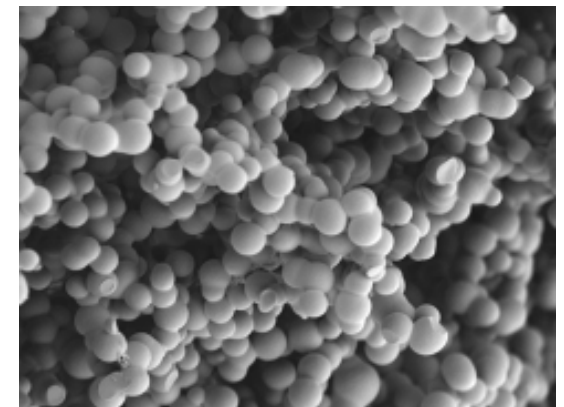
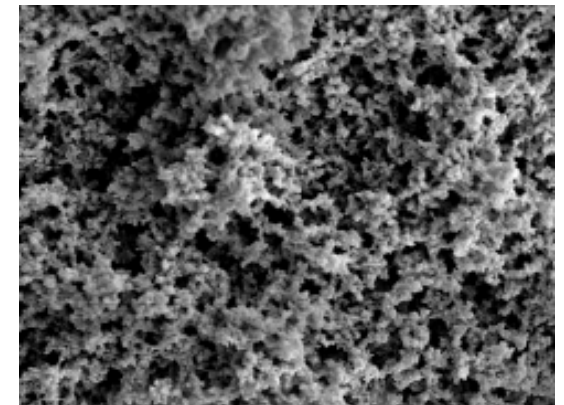
Double Length Scale Systems

“Chocolate Chip Cookies” - Electroplating through a mask



Organo-Silica Sol-Gel Foam Surfaces

- **Sol-Gel = preparation of oxide materials from solution**
 - Usually organosilicon compounds hydrolysed to form intermediates
 - Partially & fully hydrolysed silicates can link together
 - Solvent creates porous structure unless complete phase separation occurs
 - Hydroxide and organic groups usually present until thermally treated
 - MTEOS sol-gel using 1.1 M & 2.2 M ammonia
- **Advantages**
 - Intrinsically hydrophobic
 - Abradable (renewable) superhydrophobic surfaces*
 - Pore size controllable nano- to macro-porous
 - Contact angle hysteresis as low as 4°
 - Hydrophobic-to-hydrophilic transition by heating

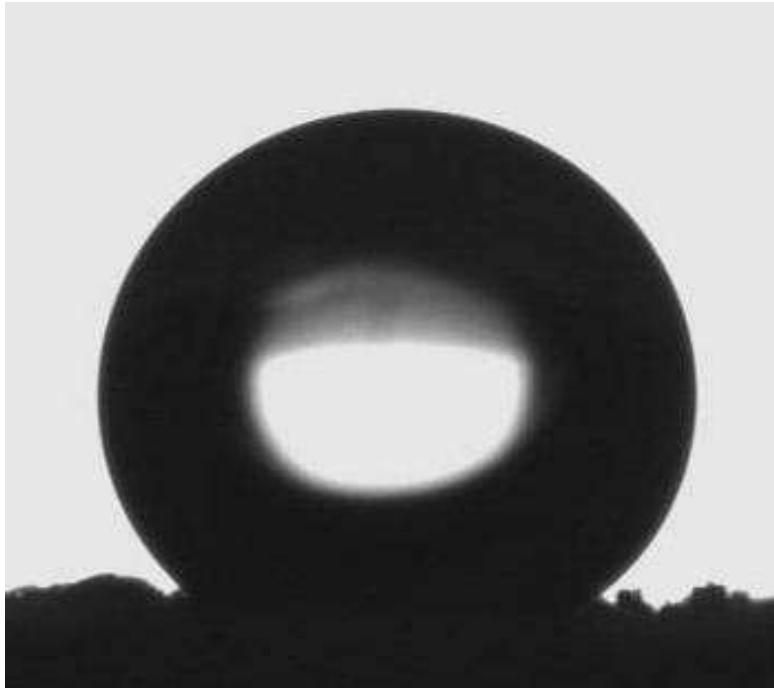


10 μm

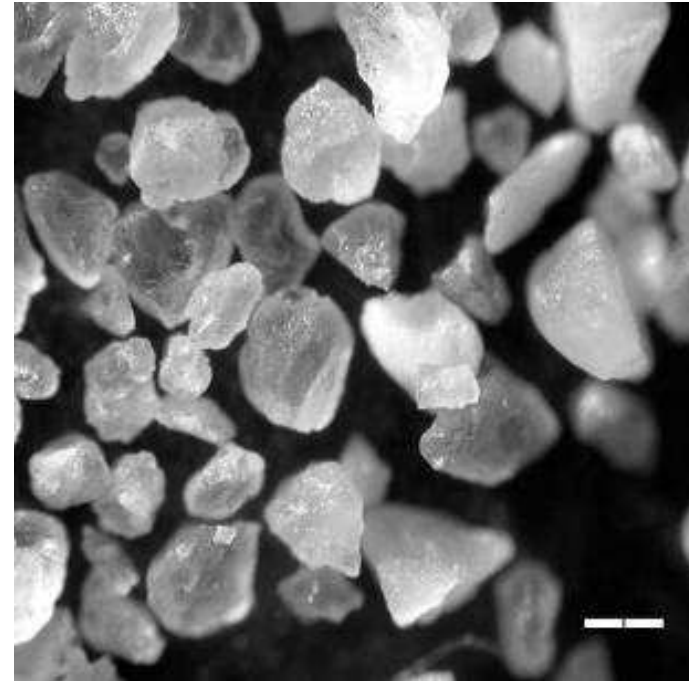


Super Water-Repellent Sand/Soil

Sand with 139°



Shape and Packing



↔
200 μm

Comments

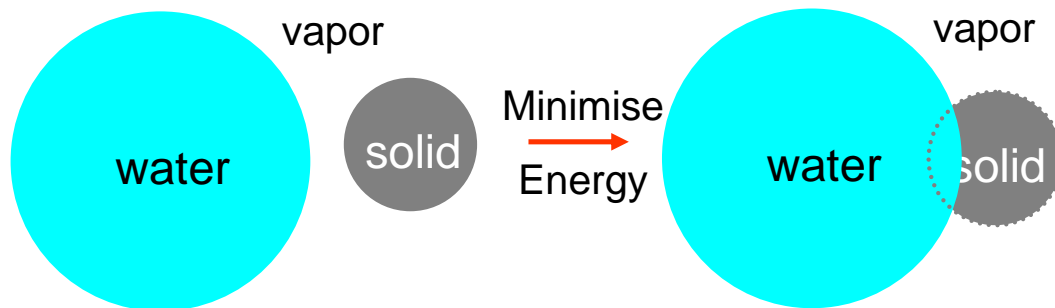
1. Effect occurs naturally, but can also be reproduced in the lab
2. Water droplet doesn't penetrate, it just evaporates
3. Need to use ethanol rich mixture to get droplet to infiltrate (MED test)

Liquid Marbles

Loose Surfaces

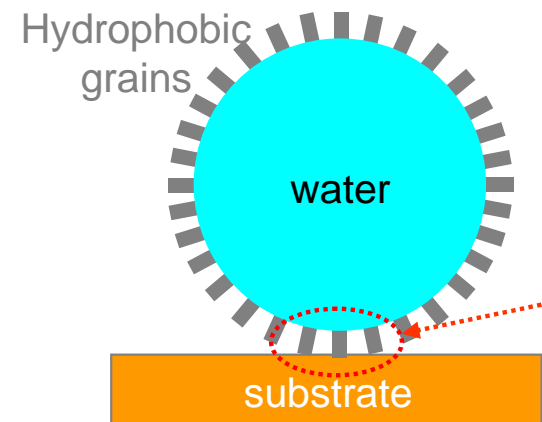
1. Loose sandy soil – grains are not fixed, but can be lifted
2. Surface free energy favors solid grains attaching to liquid-vapor interface
3. A water droplet rolling on a hydrophobic sandy surface becomes coated and forms a liquid marble

Hydrophobic Grains and Water



$$\Delta F = -\pi R_g^2 \gamma_{LV} (1 + \cos \theta_e)^2$$

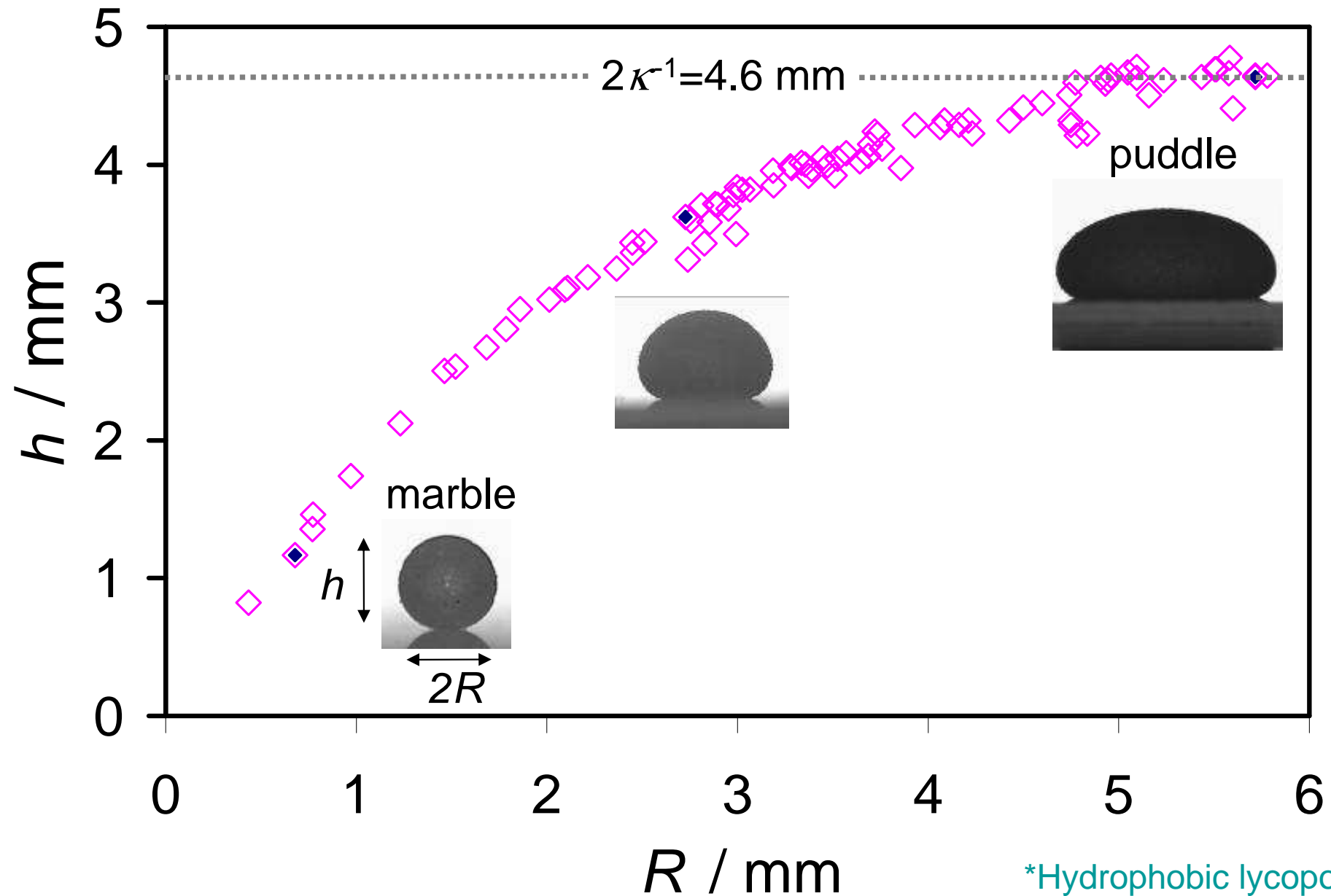
Energy is always reduced on grain attachment



Similar to pillars, but solid conformable to liquid

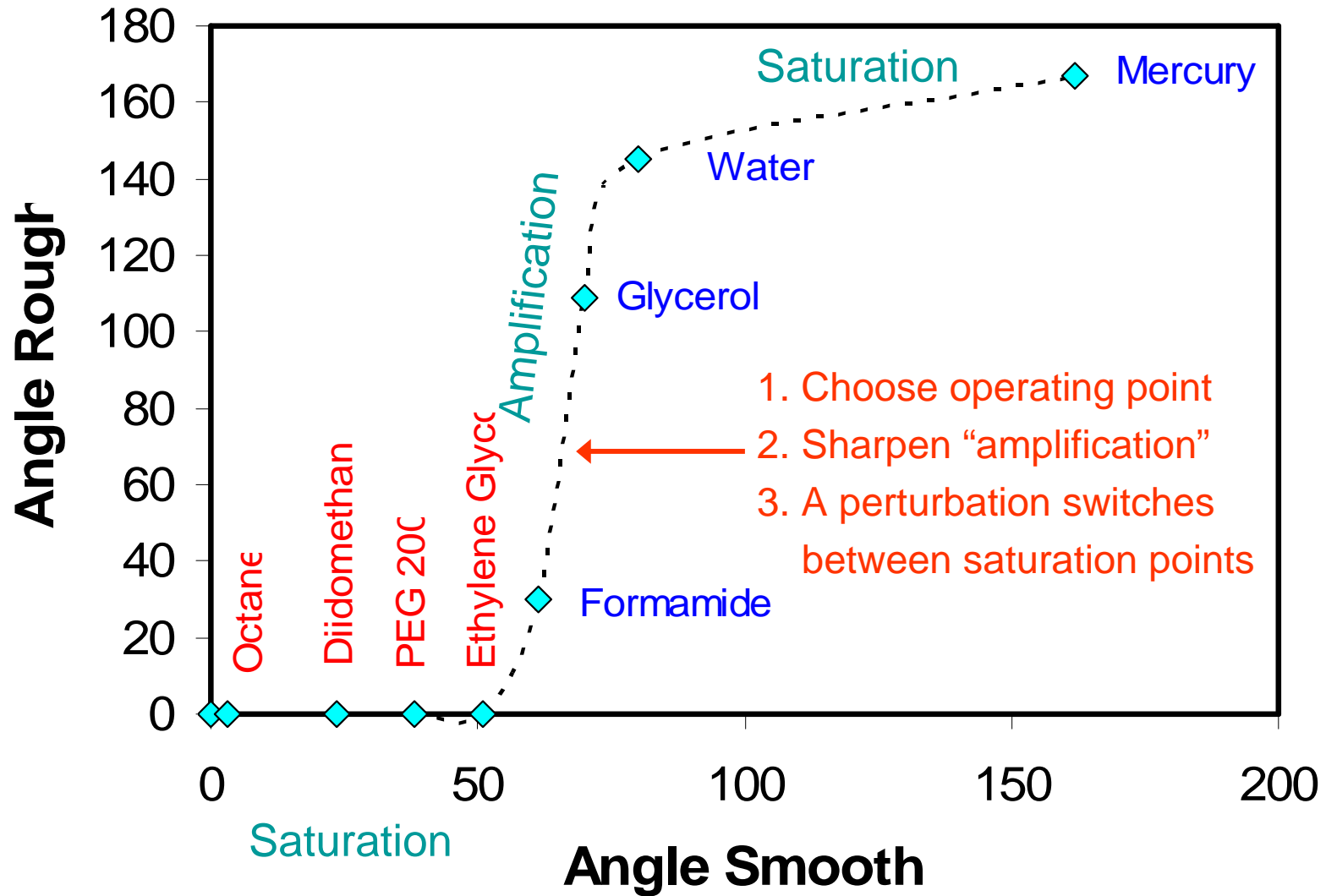


Perfect Non-Wetting Marbles*

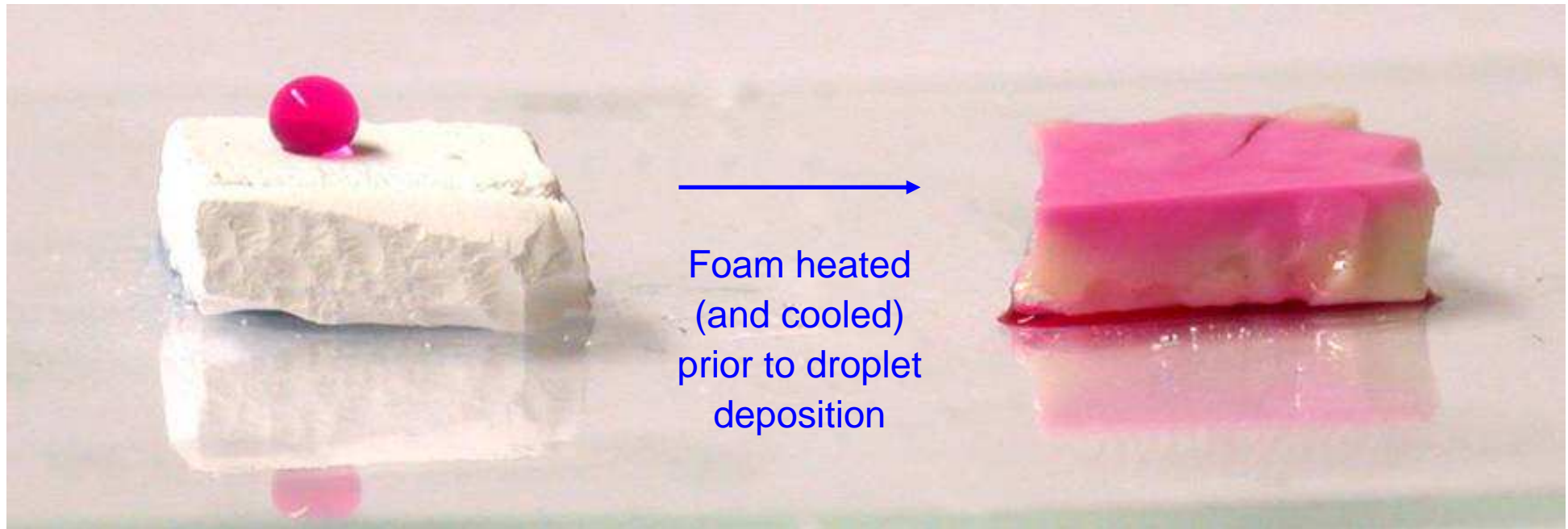


*Hydrophobic lycopodium

“Digital” Switching - Recall



Sol-Gel Foams – Switching from S/H



- Mechanisms for Switching
 - Temperature history of substrate
 - Surface tension changes in liquid (alcohol content, surfactant, ...)
 - “Operating point” for switch by substrate design

Reference Shirtcliffe *et al*, Chem. Comm. (25) (2005) 3135-3137 (Nature News “Quick change for super sponge”
Published on-line 20/7/05); Mater. Chem. & Phys. 103 (2007) 112–117.

Liquids in Motion

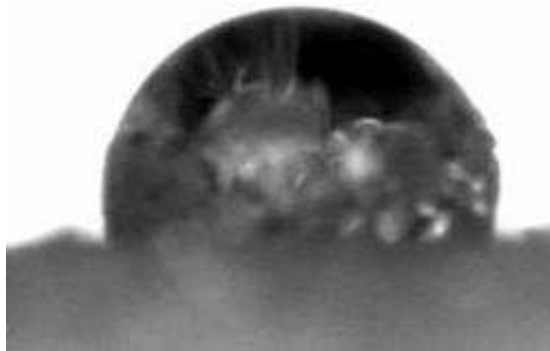
Infiltration into Bead Packs and Sand

Fluorocarbon Bead Packs

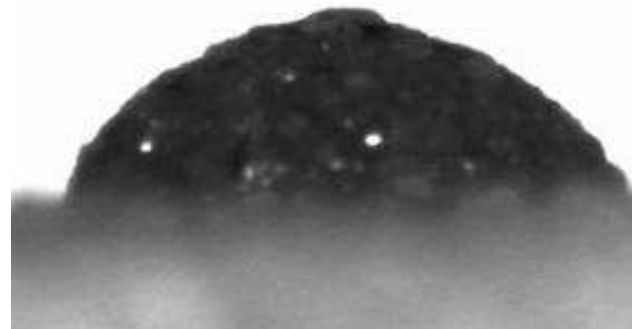
1. Fluorocarbon coated glass beads (size = 75 μm) on glass slides
2. Range of hydrocarbon liquids
3. Penetration occurs for pentane, but not for hexane

| Liquid | θ on fluorocarbon coated glass slides / $^{\circ}\pm 4$ |
|---------|--|
| Octane | 72 $^{\circ}$ |
| Heptane | 65 $^{\circ}$ |
| Hexane | 61 $^{\circ}$ |
| Pentane | 52 $^{\circ}$ |

Fluorocarbon Coated Sand



Octane (72 $^{\circ}$)



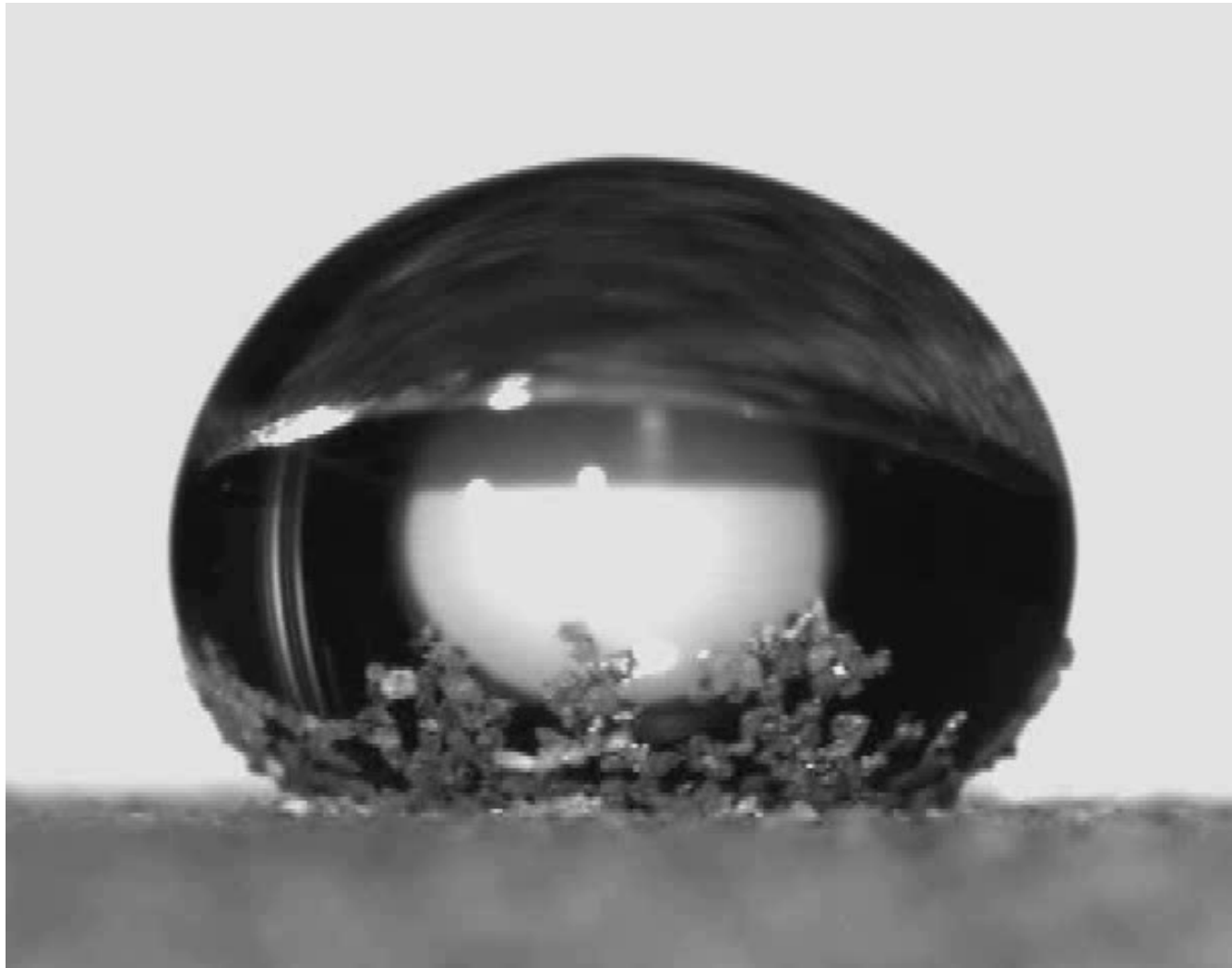
Heptane (65 $^{\circ}$)



Hexane (61 $^{\circ}$)

Penetration occurs for hexane

Water Droplet Evaporation on Hydrophobic Sand



Evaporatively Driven Sorting

Surface Free Energies

When two particles of the same size, but different wettabilities, compete for a reducing air-water interface the one with its contact angle θ_e closest to 90° should win and remain at the interface

Ejection: Surface-into-Air

$$\Delta F = \pi R^2 \gamma_{LV} (1 + \cos \theta_e)^2$$

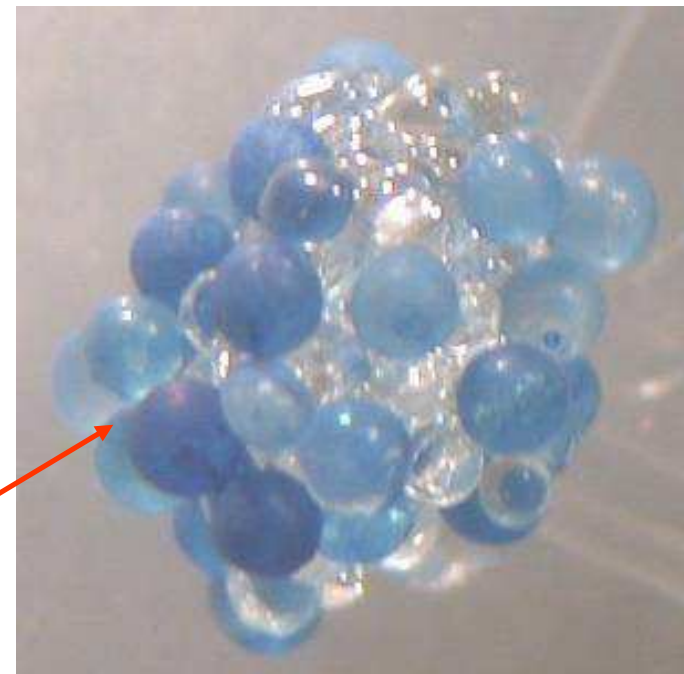
Ejection: Surface-into-Liquid

$$\Delta F = \pi R^2 \gamma_{LV} (1 - \cos \theta_e)^2$$

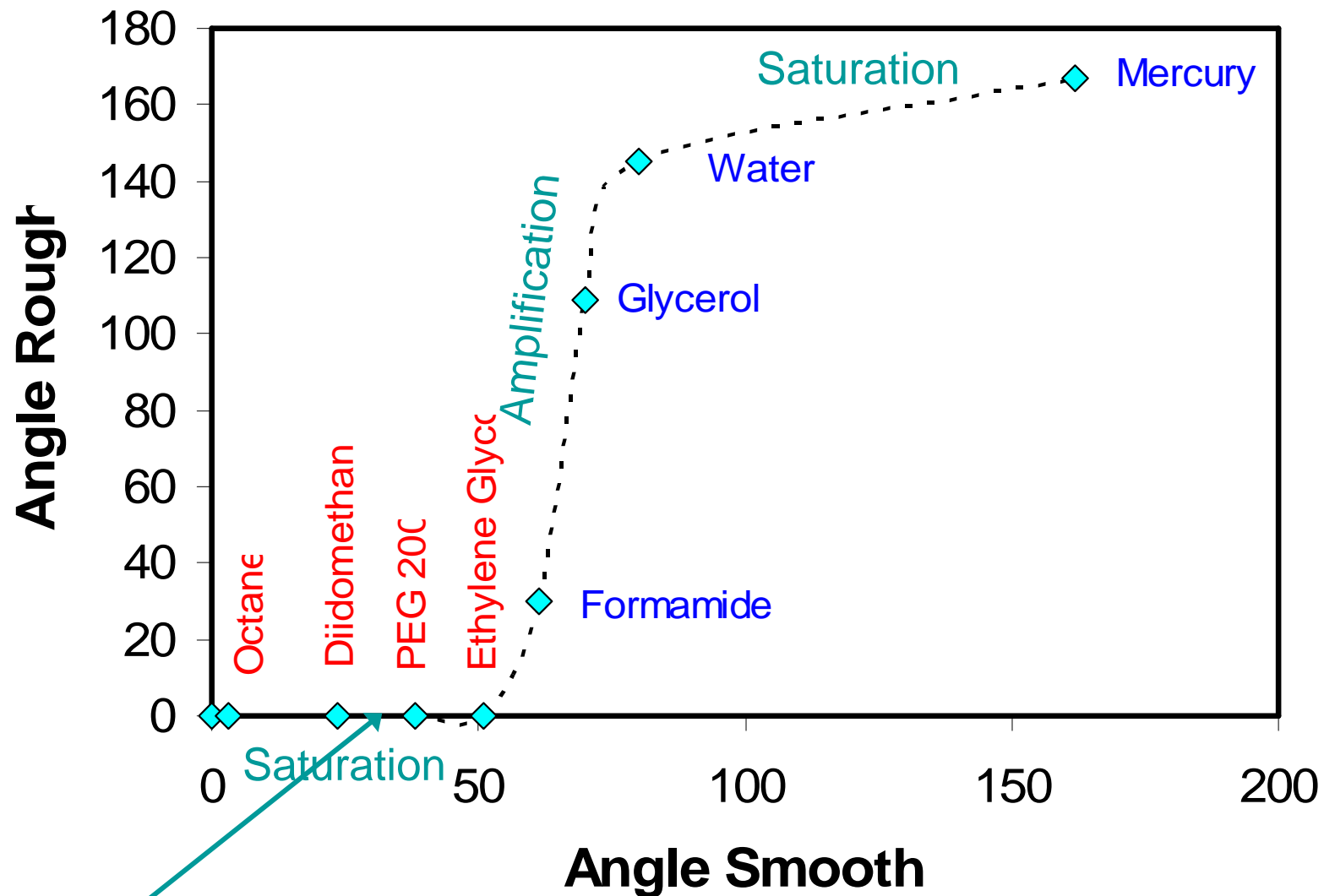
Experimental Test

1. Bed of blue hydrophobic (115°) spheres of diameter $500 \mu\text{m}$ and transparent hydrophilic (17°) spheres of diameter $700 \mu\text{m}$
2. Allow droplet to evaporate and clump to form

After evaporation blue particles are on outside of clump



“Superspreading” - Recall

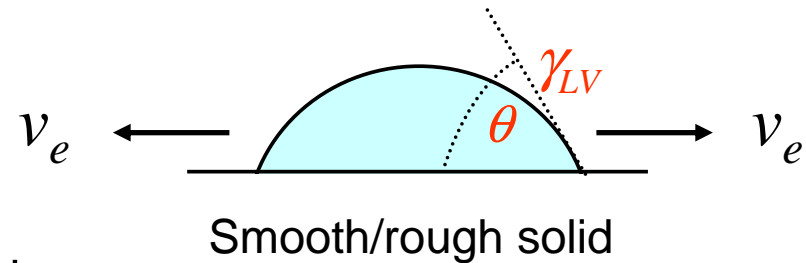


Different “spread” states are approached at different rates and liquids are “pulled” into (i.e. hemi-wicked) the surface structure (\Rightarrow self-cleaning superhydrophobic surfaces can also self-contaminate when exposed to oils).

Super-spreading and “Driving Forces”

Drop spreads radially until contact angle reaches equilibrium

Horizontally projected force $\gamma_{LV} \cos \theta$



Smooth Surface

Driving force $\sim \gamma_{LV}(\cos \theta_e - \cos \theta)$

Cubic drop edge speed

$$\Rightarrow v_E \propto \theta(\theta^2 - \theta_e^2)$$

Wenzel Rough Surface

Driving force $\sim \gamma_{LV}(r \cos \theta_e - \cos \theta)$

Linear droplet edge speed

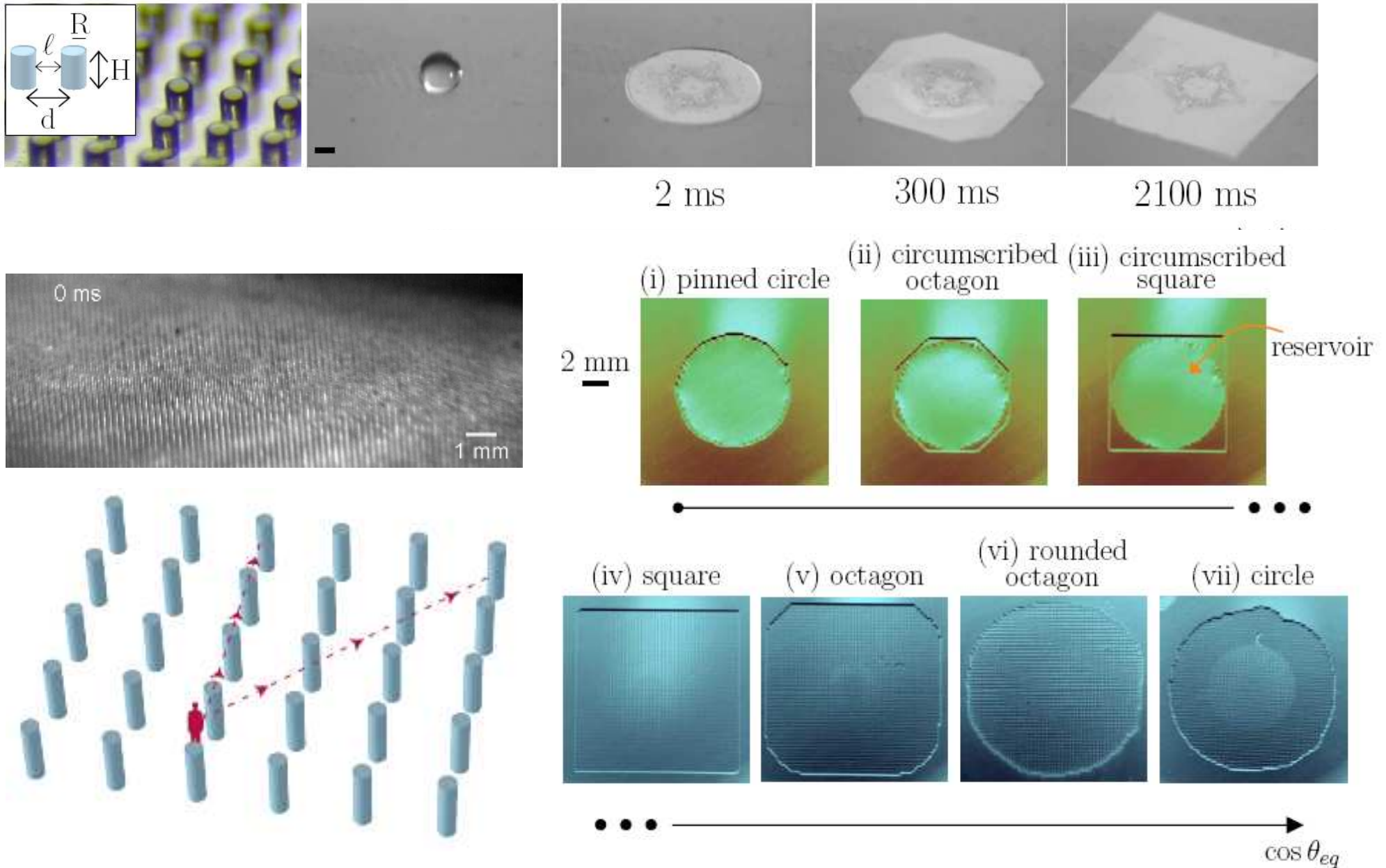
$$\Rightarrow v_E \propto \theta((r-1) + ((\theta^2 - r\theta_e^2)/2))$$

Prediction – Verified Experimentally

Weak roughness (or surface texture) modifies spreading speed:

$$v_E \propto \theta(\theta^2 - \theta_e^2) \quad \text{changes towards} \quad v_E \propto \theta$$

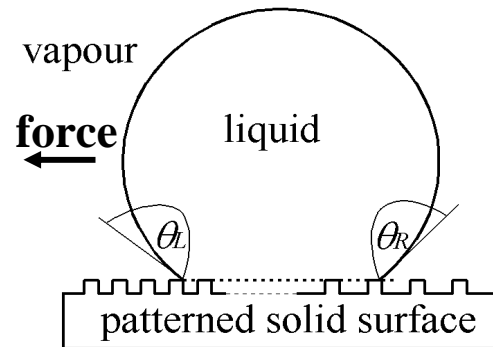
Superspreading - Hemi-Wicking



Patterns in Superhydrophobicity

Driving Force

Droplet experiences different contact angles \Rightarrow driving force

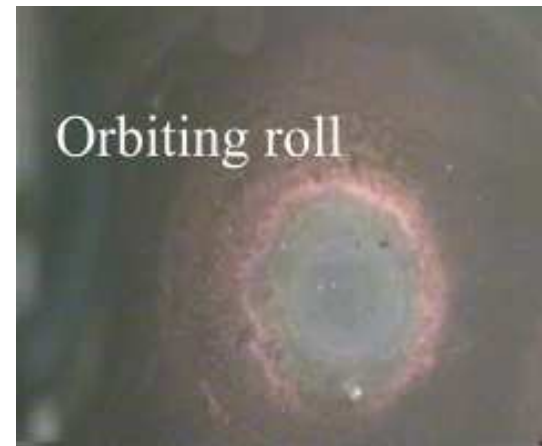


$$Force \propto \gamma_{LV}(\cos \theta_R - \cos \theta_L)$$

Need to overcome contact angle hysteresis

Self-Actuated Motion

Radial gradient $\theta(r) = 110^\circ \rightarrow 160^\circ$



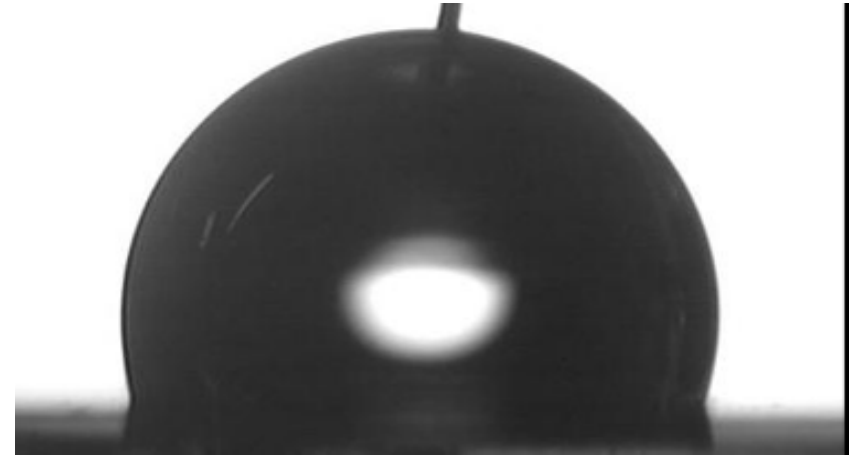
Electrowetting and Superhydrophobicity

Electrowetting-on-Dielectric

Conducting liquid on electrical insulator on
conducting substrate

Applying voltage electrically charges solid-
liquid interface (i.e. a Capacitive effect)

Droplet spreads and contact angle reduces

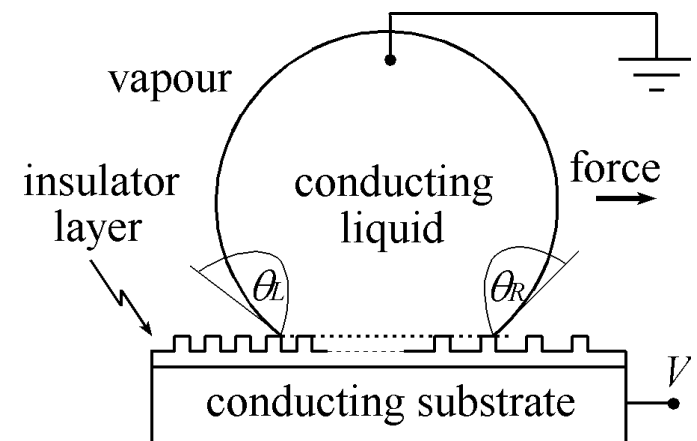


$$\cos \theta_e(V) = \cos \theta_e(0) + CV^2/2\gamma_{LV}$$

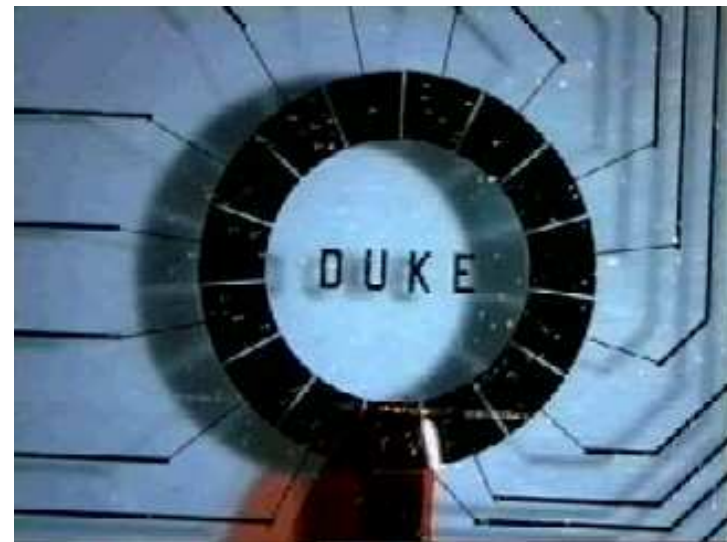
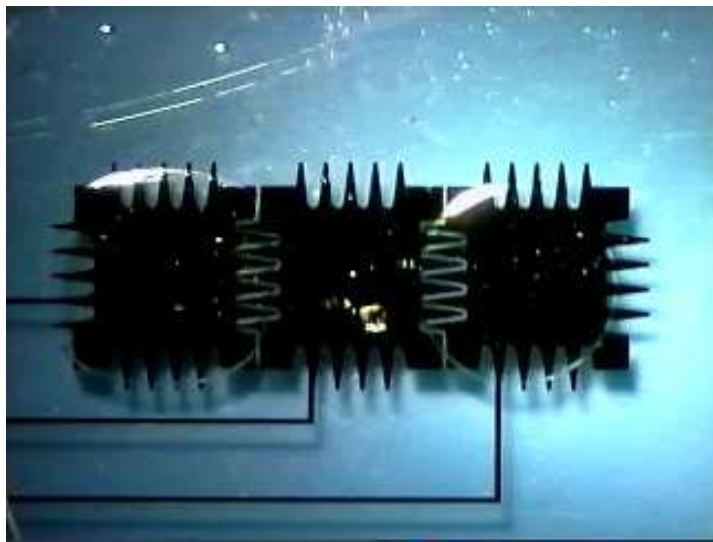
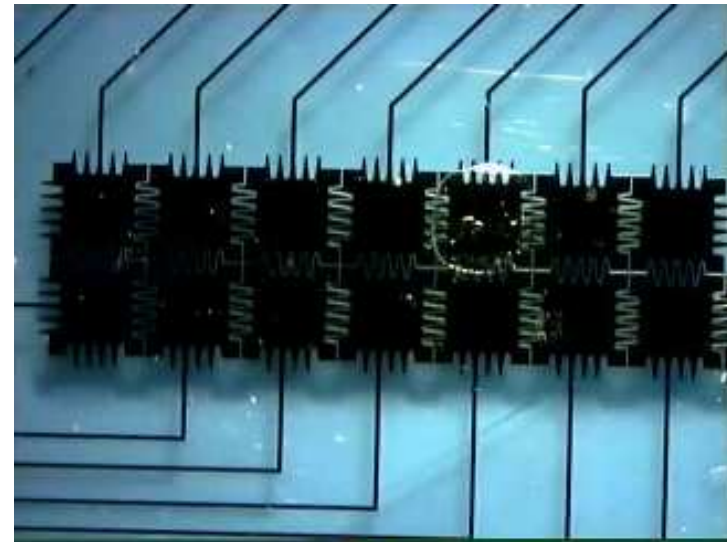
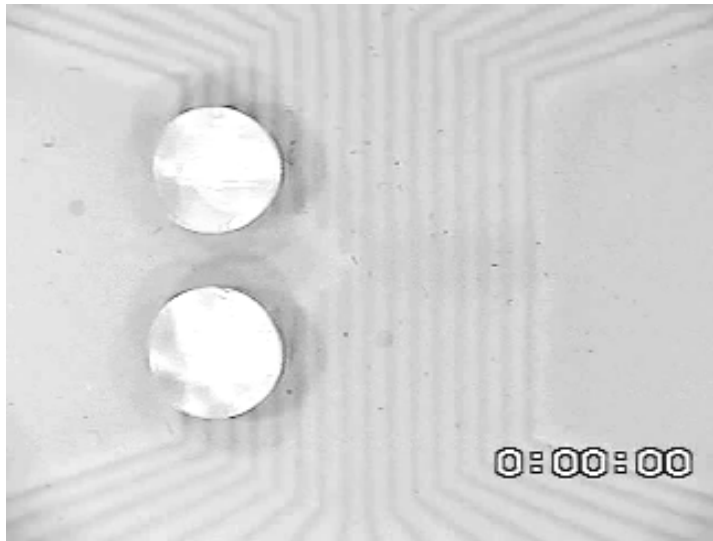
Driving Force

Difference in angles on opposite sides of drop
generates a driving force

e.g. superhydrophobic surface drop moves once
hysteresis overcome



Droplet Microfluidics (VTT and Nanolytics)



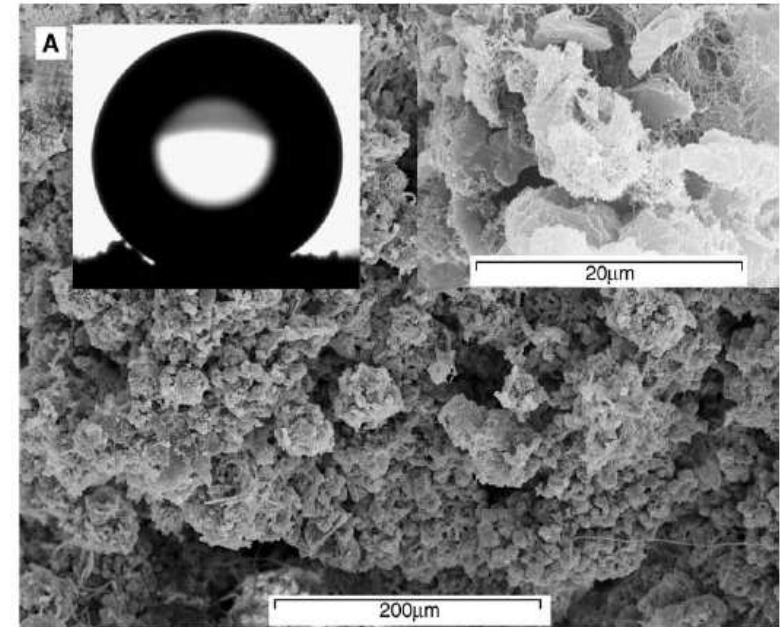
Motion induced by electrowetting (voltage actuation)

Role of superhydrophobicity – reduce force needed for motion

Back to Nature

Pollution Tolerant Lichens

1. Live on hard surfaces without penetrating them
2. Susceptible to airborne pollution
3. Open structure and tendency to dry and rehydrate in response to drought
4. Exposed to large quantities of unbuffered water
⇒ *intrinsically sensitive to pollution*
5. Lichens growing on basic surfaces are more resistant ⇒ *water buffered by the surface*



Mechanism for Pollution Tolerance?

1. Breathable Gore-Tex® type membrane
2. Promoting water runoff from top surface
 - allows gas exchange even during rainfall
 - reduces direct exposure to rainwater
3. Absorbing water via lower surface gives buffered and filtered water

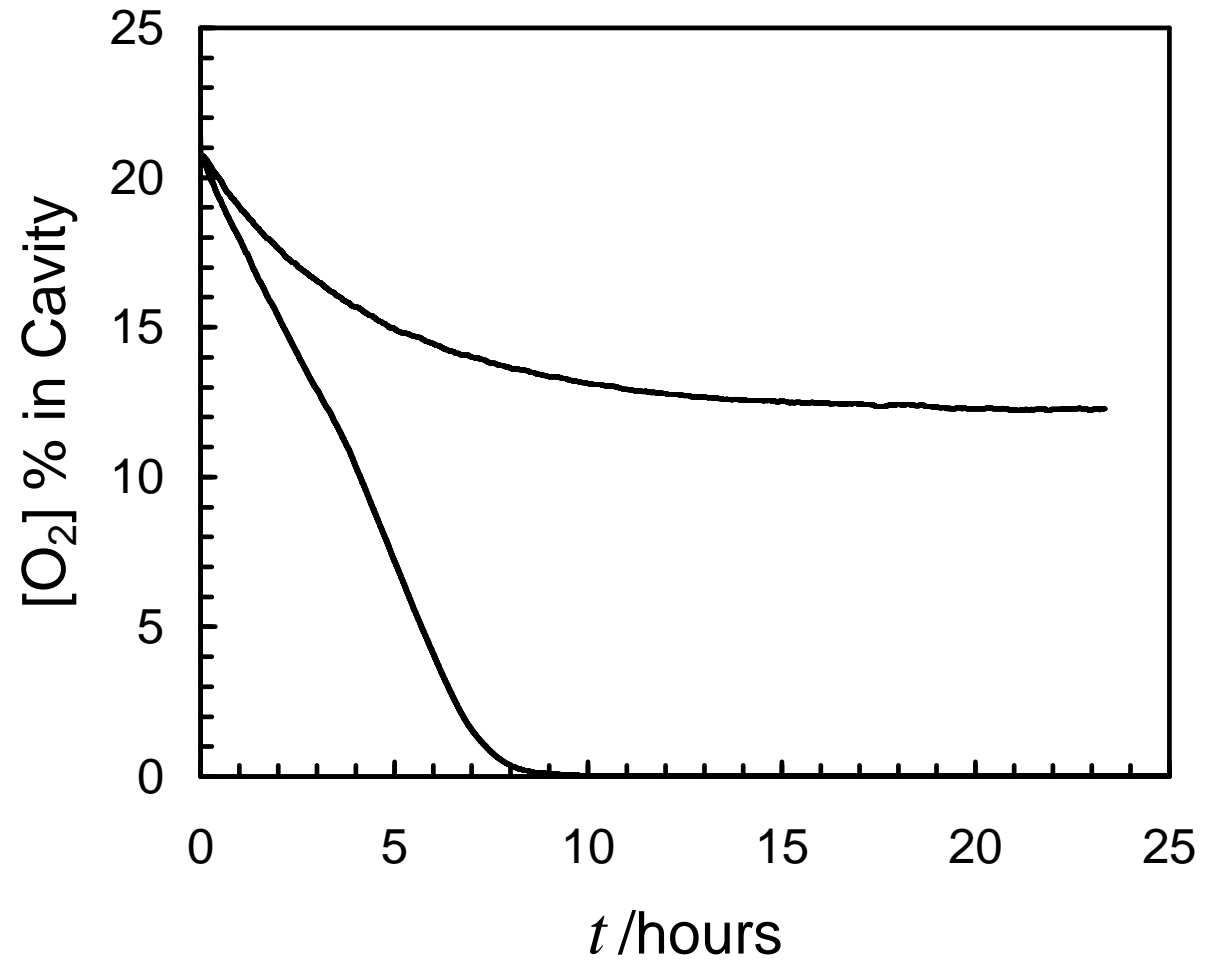
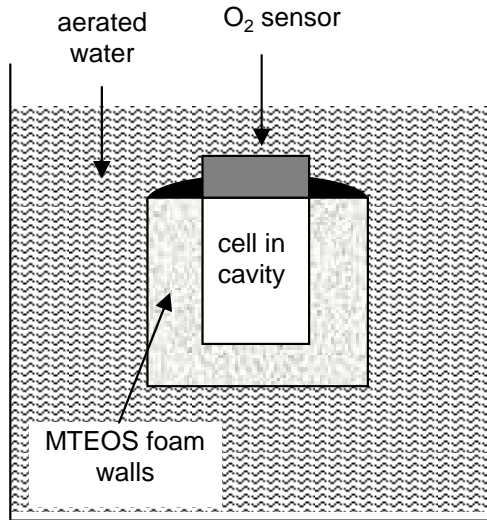
Resistance to acid rain?

Plastron Respiration

Water (“Diving Bell”) Spider – but not bubble respiration



Superhydrophobic Plastron: Respiration





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The End



Acknowledgements

Funding Bodies

- EU COST D19 and P21 Programmes
- EPSRC EP/E063489/1, EP/E043097/1, EP/D500826/1, EP/C509161/1, GR/R02184/0, GR/S34168/01

Exploiting the solid-liquid interface

Enhancing water sports performance

Superhydrophobic & superhydrophilic surfaces (also Dstl/MOD JGS)

Electrowetting & superhydrophobic surfaces (also Dstl/MOD JGS)

Extreme soil water repellence

Drag reduction & slip at the solid-liquid interface

- NERC NER/J/S/2002/00662, NERC NEC003985/1 (SD)

Advanced Fellowship for Dr Stefan Doerr

Fundamental controls on soil hydrophobic behaviour

People

- PhDs, PDRAs (Dr Evans, Roach and **Shirtcliffe**), Other staff at NTU (**Dr Newton**, Prof. Perry & Pyatt), and external collaborators

EPSRC

Engineering and Physical Sciences
Research Council

NOTTINGHAM
TRENT UNIVERSITY

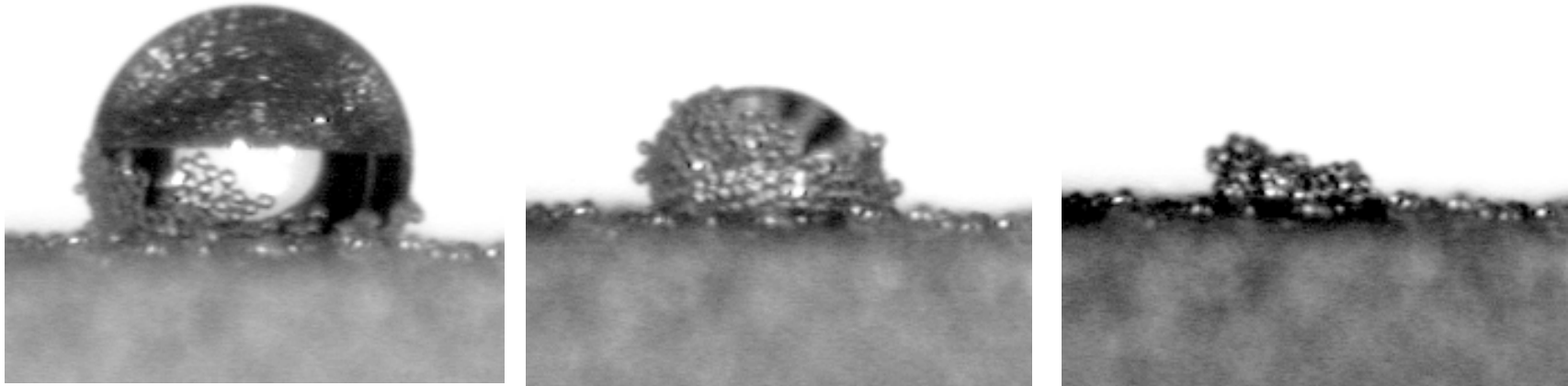


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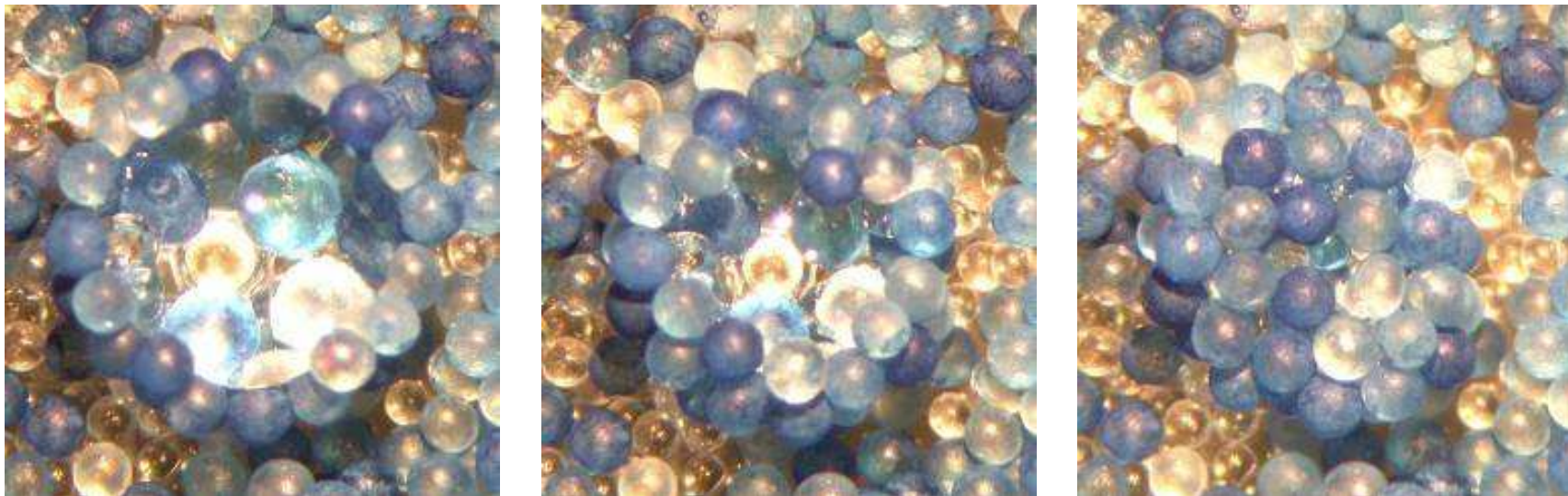
Appendices

Hydrophobic Granular Self Sorting

Water droplet digging during drying

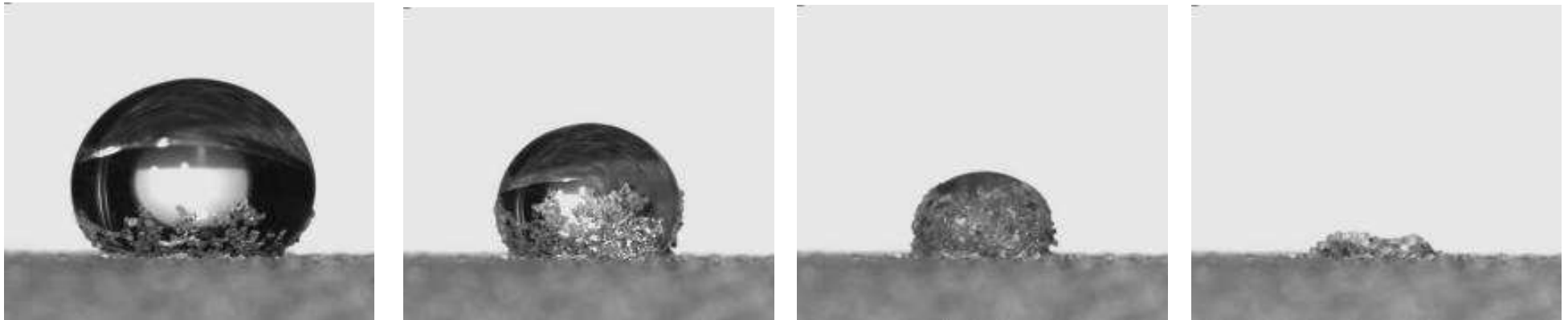


Mixed hydrophobic (blue)/hydrophilic (clear)

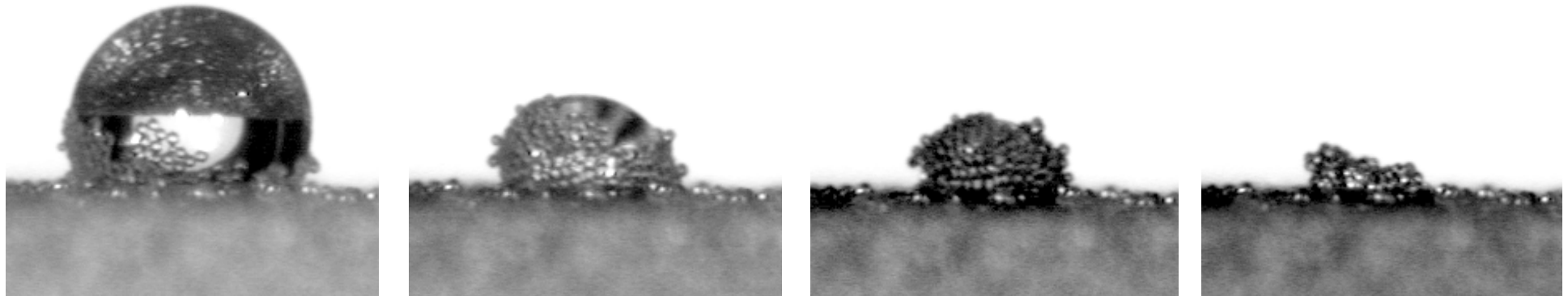


Evaporatively Driven Coating

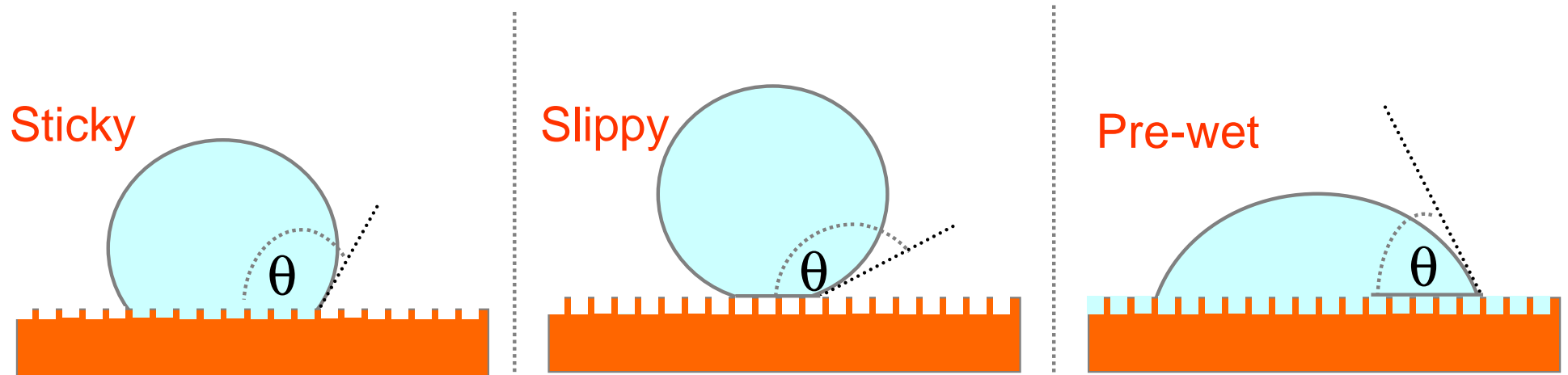
Water on Hydrophobic Sand



Water on Hydrophobic 75 μm Silica Beads



Pre-existing Wetness



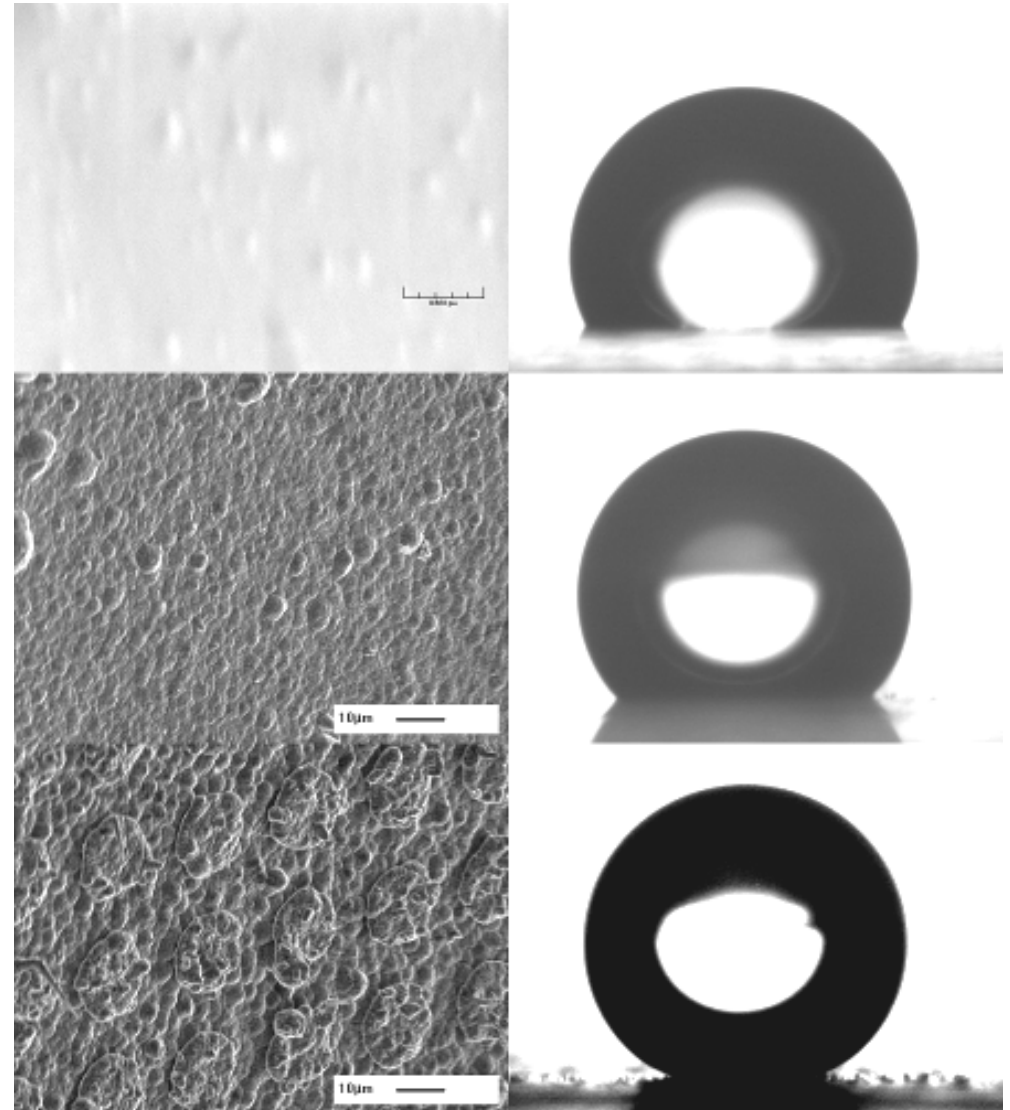
Weighted average of fractions f_s and $(1-f_s)$ with $\theta_{\text{gap}}=0^\circ$ or 180°
ie. use $\cos(180^\circ)=-1$ or $\cos(0^\circ)=+1$ in Cassie-Baxter equation

$$\cos \theta_{CB} = f_s \cos \theta_e \pm (1-f_s)$$

Combining Slight Roughness and Texture

- Smooth and Hydrophobised 115°
- Slightly Rough and Hydrophobised 136°
- Slightly Rough, Textured and Hydrophobised 160°

Two length scales is extremely effective

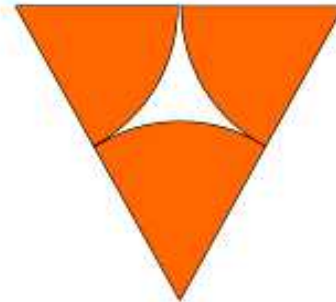


Transition from Wetting to Porosity

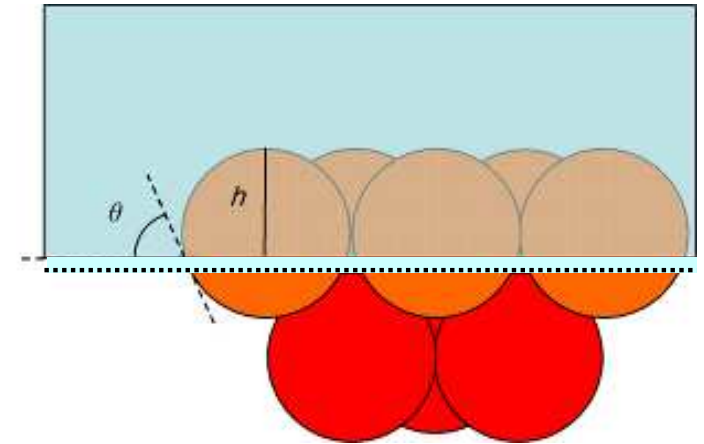
Assumptions

1. Spherical particles radius R
2. Fixed & hexagonally packed
3. Planar meniscus with Young's law contact angle, θ_e
4. Minimise surface free energy, F

Top View



Side View



Results for Close Packing

1. Change in surface free energy with penetration depth, h , into first layer of particles
2. Equilibrium exists provided liquid does not touch top particle of second layer
3. If liquid touches second layer at depth, h_c , then complete infiltration is induced
4. Critical contact angle, θ_c , when h_c reached

$$\Delta F = -\pi R \gamma_{LV} \left[\cos \theta_e + \left(1 - \frac{h}{R} \right) \right] \Delta h$$

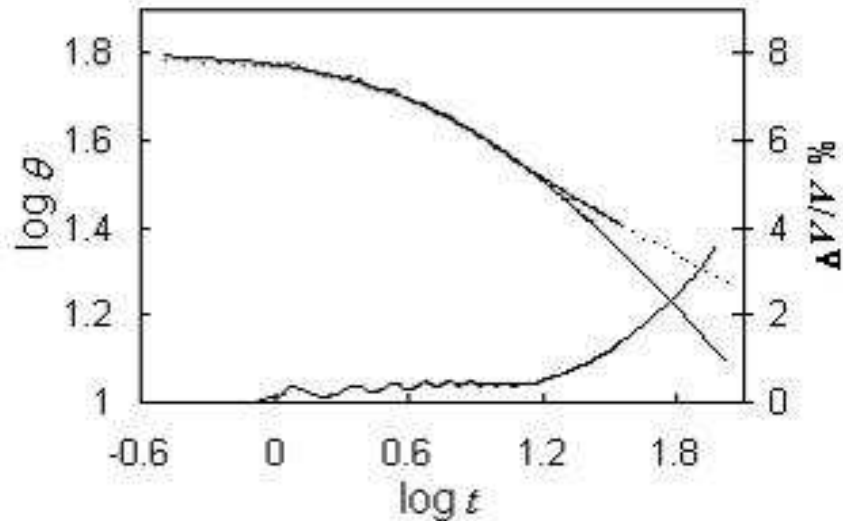
$$h_c = \sqrt{\frac{8}{3}} R = 1.63 R$$

$$\theta_c = 50.73^\circ$$

*Consistent with experiments**

Superspreading of PDMS on Pillars

Hoffmann/Tanner Laws for exponents p & n (cubic to linear transition)

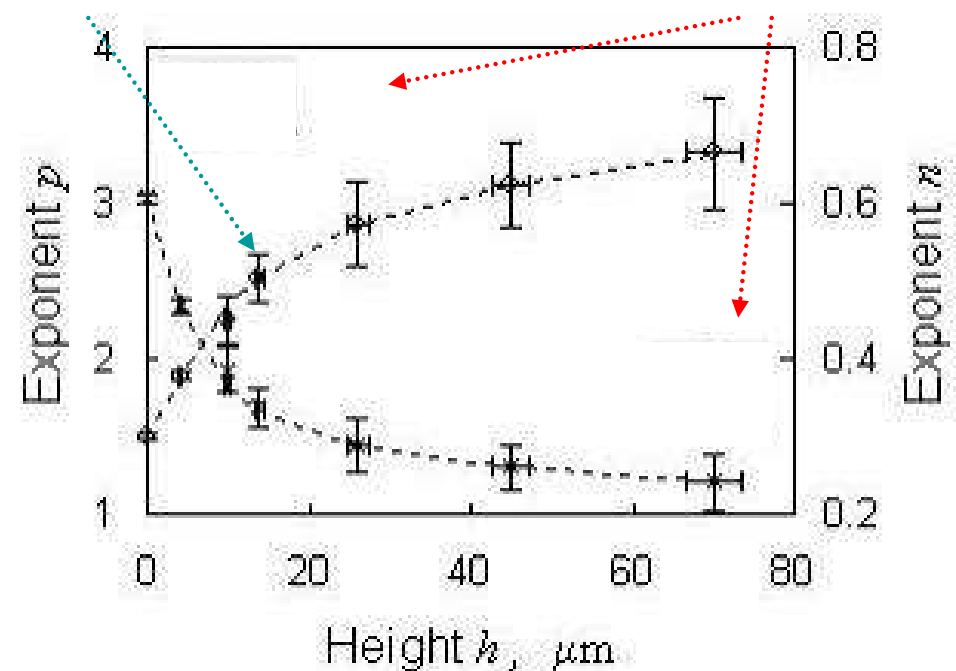
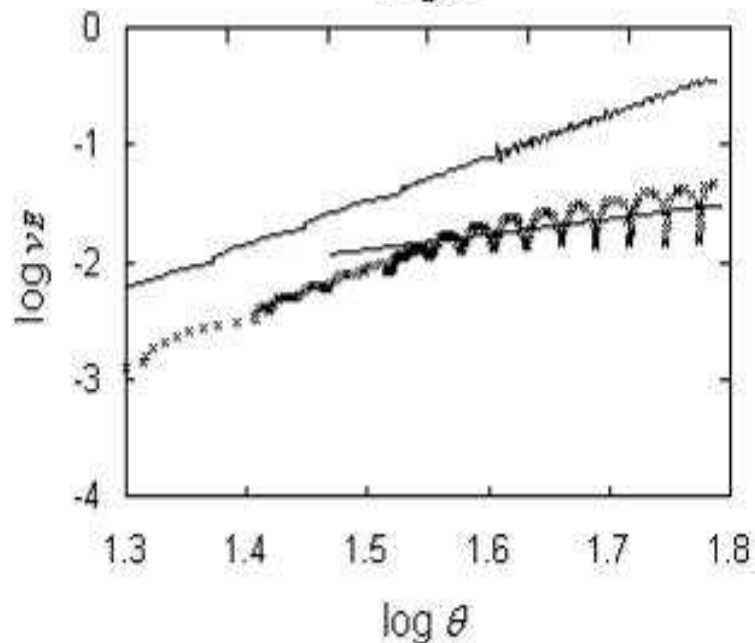


$$v_E \propto v^* \theta^p$$

$$\theta \propto \left(\frac{V^{1/3}}{v^*} \right)^n \frac{1}{(t + t_0)^n}$$

Effect of substrate on PDMS

Effect of substrate on water



References

McHale, et al, Phys. Rev. Lett. 93, (2004) art. 036102; Nature Mater. 6 (2007) 637-628.

Two Forms of Superhydrophobicity

Wenzel's Equation

- Based on roughness, r

$$\cos \theta_e^W = r \cos \theta_e^S$$

Consequences

- Causes larger/smaller contact angles when $\theta_e^S >$ or $< 90^\circ$
- Creates a “Sticky” surface – drops don't easily move

Cassie-Baxter Equation

- Based on composite air-solid surface, f_s (Lotus effect)

$$\cos \theta_e^C = -1 + f_s (\cos \theta_e^S + 1)$$

Consequences

- Easier to get $150+^\circ$ than with Wenzel
- Creates a “Slippy” surface – drops easily move